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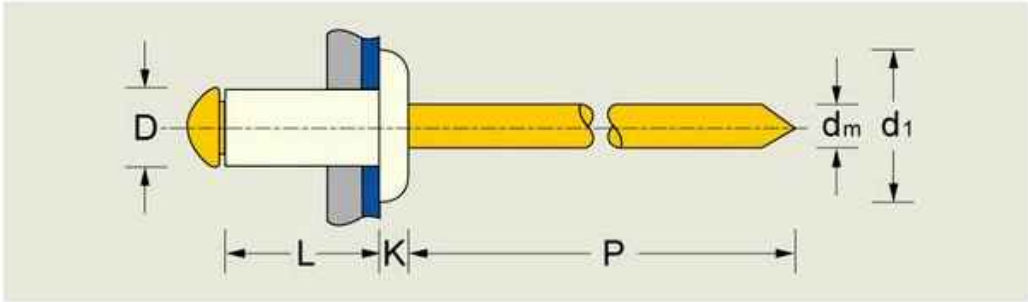
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5050 Alu./Steel WK-1-ASK



MATERIAL

BODY: 5050 Alu.Alloy

MANDREL: Steel

FINISH

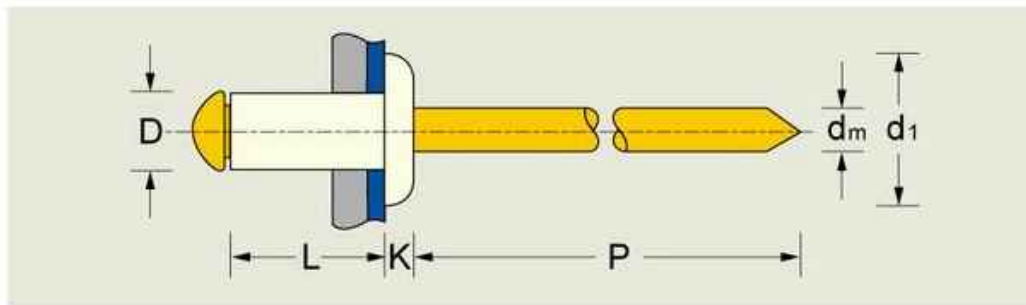
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
2.4 +0.08 -0.01	WK-1-ASK 2404	4.0	0.5-2.0	5.0 +0.0 -0.7	0.65 ±0.2	2.5	27	1.40	180	280
	WK-1-ASK 2406	6.0	2.0-4.0							
	WK-1-ASK 2408	8.0	4.0-6.0							
	WK-1-ASK 2410	10.0	6.0-8.0							
	WK-1-ASK 2412	12.0	8.0-10.0							
3.0 +0.08 -0.10	WK-1-ASK 3006	6.0	1.0-3.5	6.5 +0.0 -0.7	0.80 ±0.3	3.1	27	1.78	300	400
	WK-1-ASK 3008	8.0	3.5-5.5							
	WK-1-ASK 3010	10.0	5.5-7.0							
	WK-1-ASK 3012	12.0	7.0-9.0							
	WK-1-ASK 3014	14.0	9.0-11.0							
	WK-1-ASK 3016	16.0	11.0-13.0							
	WK-1-ASK 3018	18.0	13.0-15.0							
3.2 +0.08 -0.10	WK-1-ASK 3020	20.0	15.0-17.0							
	WK-1-ASK 3206	6.0	1.0-3.5	6.5 +0.0 -0.7	0.80 ±0.3	3.3	27	1.78	400	500
	WK-1-ASK 3208	8.0	3.5-5.5							
	WK-1-ASK 3210	10.0	5.5-7.0							
	WK-1-ASK 3212	12.0	7.0-9.0							
	WK-1-ASK 3214	14.0	9.0-11.0							
	WK-1-ASK 3216	16.0	11.0-13.0							
	WK-1-ASK 3218	18.0	13.0-15.0							
	WK-1-ASK 3220	20.0	15.0-17.0							
4.0 +0.08 -0.15	WK-1-ASK 3225	25.0	17.0-22.0							
	WK-1-ASK 4006	6.0	1.0-3.0	8.0 +0.0 -1.0	1.0 ±0.3	4.1	27	2.18	800	1000
	WK-1-ASK 4008	8.0	3.0-5.0							
	WK-1-ASK 4010	10.0	5.0-6.5							
	WK-1-ASK 4012	12.0	6.5-8.5							
	WK-1-ASK 4014	14.0	8.5-10.5							
	WK-1-ASK 4016	16.0	10.5-12.5							
	WK-1-ASK 4018	18.0	12.5-14.5							
	WK-1-ASK 4020	20.0	14.5-16.5							
	WK-1-ASK 4025	25.0	16.5-21.5							
	WK-1-ASK 4030	30.0	21.5-26.0							
	WK-1-ASK 4035	35.0	26.0-30.0							
4.8 +0.08 -0.15	WK-1-ASK 4806	6.0	1.5-2.5	9.5 +0.0 -1.0	1.1 ±0.4	4.9	27	2.70	1000	1200
	WK-1-ASK 4808	8.0	2.5-4.0							
	WK-1-ASK 4810	10.0	4.0-6.0							
	WK-1-ASK 4812	12.0	6.0-8.0							
	WK-1-ASK 4814	14.0	8.0-10.0							
	WK-1-ASK 4816	16.0	10.0-12.0							
	WK-1-ASK 4818	18.0	12.0-14.0							
	WK-1-ASK 4820	20.0	14.0-16.0							
	WK-1-ASK 4825	25.0	16.0-21.0							
	WK-1-ASK 4830	30.0	21.0-25.0							
	WK-1-ASK 4835	35.0	25.0-30.0							
	WK-1-ASK 4840	40.0	30.0-35.0							
5.0 +0.08 -0.15	WK-1-ASK 5006	6.0	1.5-2.5	9.5 +0.0 -1.0	1.1 ±0.4	5.1	27	2.70	1100	1250
	WK-1-ASK 5008	8.0	2.5-4.5							
	WK-1-ASK 5010	10.0	4.5-6.0							
	WK-1-ASK 5012	12.0	6.0-8.0							
	WK-1-ASK 5014	14.0	8.0-10.0							
	WK-1-ASK 5016	16.0	10.0-12.0							
	WK-1-ASK 5018	18.0	12.0-14.0							
	WK-1-ASK 5020	20.0	14.0-16.0							
	WK-1-ASK 5025	25.0	16.0-20.0							
	WK-1-ASK 5030	30.0	20.0-25.0							
	WK-1-ASK 5035	35.0	25.0-30.0							
	WK-1-ASK 5040	40.0	30.0-35.0							
6.0 +0.08 -0.15	WK-1-ASK 6008	8.0	2.0-3.0	12 +0.0 -1.5	1.5 ±0.4	6.1	31	3.70	1400	2000
	WK-1-ASK 6010	10.0	3.0-5.0							
	WK-1-ASK 6012	12.0	5.0-7.0							
	WK-1-ASK 6014	14.0	7.0-9.0							
	WK-1-ASK 6016	16.0	9.0-11.0							
	WK-1-ASK 6018	18.0	11.0-13.0							
	WK-1-ASK 6020	20.0	13.0-15.0							
	WK-1-ASK 6025	25.0	15.0-20.0							
	WK-1-ASK 6030	30.0	20.0-25.0							
6.4 +0.08 -0.15	WK-1-ASK 6410	10.0	3.0-4.0	13 +0.0 -1.5	1.8 ±0.4	6.5	31	3.70	1500	2100
	WK-1-ASK 6412	12.0	4.0-6.0							
	WK-1-ASK 6414	14.0	6.0-8.0							
	WK-1-ASK 6416	16.0	8.0-10.0							
	WK-1-ASK 6418	18.0	10.0-12.0							
	WK-1-ASK 6420	20.0	12.0-14.0							
	WK-1-ASK 6425	25.0	14.0-18.0							
	WK-1-ASK 6430	30.0	18.0-23.0							
	WK-1-ASK 6435	35.0	23.0-28.0							
	WK-1-ASK 6440	40.0	28.0-33.0							



5052 Alu./Steel WK-2-ASK



MATERIAL

BODY: 5052 Alu.Alloy

MANDREL: Steel

FINISH

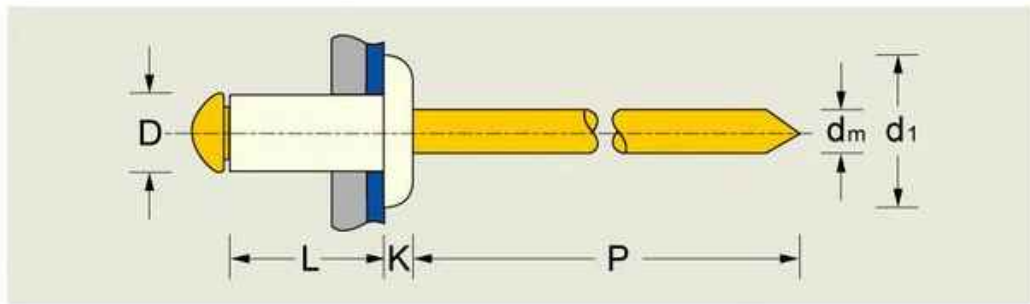
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
2.4 +0.08 -0.01	WK-2-ASK 2404	4.0	0.5-2.0	5.0 +0.0 -0.7	0.65 ±0.2	2.5	27	1.40	310	400
	WK-2-ASK 2406	6.0	2.0-4.0							
	WK-2-ASK 2408	8.0	4.0-6.0							
	WK-2-ASK 2410	10.0	6.0-8.0							
	WK-2-ASK 2412	12.0	8.0-10.0							
3.0 +0.08 -0.10	WK-2-ASK 3006	6.0	1.0-3.5	6.5 +0.0 -0.7	0.80 ±0.3	3.1	27	1.78	550	650
	WK-2-ASK 3008	8.0	3.5-5.5							
	WK-2-ASK 3010	10.0	5.5-7.0							
	WK-2-ASK 3012	12.0	7.0-9.0							
	WK-2-ASK 3014	14.0	9.0-11.0							
	WK-2-ASK 3016	16.0	11.0-13.0							
	WK-2-ASK 3018	18.0	13.0-15.0							
3.2 +0.08 -0.10	WK-2-ASK 3206	6.0	1.0-3.5	6.5 +0.0 -0.7	0.80 ±0.3	3.3	27	1.78	650	800
	WK-2-ASK 3208	8.0	3.5-5.5							
	WK-2-ASK 3210	10.0	5.5-7.0							
	WK-2-ASK 3212	12.0	7.0-9.0							
	WK-2-ASK 3214	14.0	9.0-11.0							
	WK-2-ASK 3216	16.0	11.0-13.0							
	WK-2-ASK 3218	18.0	13.0-15.0							
	WK-2-ASK 3220	20.0	15.0-17.0							
4.0 +0.08 -0.15	WK-2-ASK 4006	6.0	1.0-3.0	8.0 +0.0 -1.0	1.0 ±0.3	4.1	27	2.18	900	1100
	WK-2-ASK 4008	8.0	3.0-5.0							
	WK-2-ASK 4010	10.0	5.0-6.5							
	WK-2-ASK 4012	12.0	6.5-8.5							
	WK-2-ASK 4014	14.0	8.5-10.5							
	WK-2-ASK 4016	16.0	10.5-12.5							
	WK-2-ASK 4018	18.0	12.5-14.5							
	WK-2-ASK 4020	20.0	14.5-16.5							
	WK-2-ASK 4025	25.0	16.5-21.5							
	WK-2-ASK 4030	30.0	21.5-26.0							
	WK-2-ASK 4035	35.0	26.0-30.0							
4.8 +0.08 -0.15	WK-2-ASK 4806	6.0	1.5-2.5	9.5 +0.0 -1.0	1.1 ±0.4	4.9	27	2.70	1300	1480
	WK-2-ASK 4808	8.0	2.5-4.0							
	WK-2-ASK 4810	10.0	4.0-6.0							
	WK-2-ASK 4812	12.0	6.0-8.0							
	WK-2-ASK 4814	14.0	8.0-10.0							
	WK-2-ASK 4816	16.0	10.0-12.0							
	WK-2-ASK 4818	18.0	12.0-14.0							
	WK-2-ASK 4820	20.0	14.0-16.0							
	WK-2-ASK 4825	25.0	16.0-21.0							
	WK-2-ASK 4830	30.0	21.0-25.0							
	WK-2-ASK 4835	35.0	25.0-30.0							
	WK-2-ASK 4840	40.0	30.0-35.0							
5.0 +0.08 -0.15	WK-2-ASK 5006	6.0	1.5-2.5	9.5 +0.0 -1.0	1.1 ±0.4	5.1	27	2.70	1400	2000
	WK-2-ASK 5008	8.0	2.5-4.5							
	WK-2-ASK 5010	10.0	4.5-6.0							
	WK-2-ASK 5012	12.0	6.0-8.0							
	WK-2-ASK 5014	14.0	8.0-10.0							
	WK-2-ASK 5016	16.0	10.0-12.0							
	WK-2-ASK 5018	18.0	12.0-14.0							
	WK-2-ASK 5020	20.0	14.0-16.0							
	WK-2-ASK 5025	25.0	16.0-20.0							
	WK-2-ASK 5030	30.0	20.0-25.0							
	WK-2-ASK 5035	35.0	25.0-30.0							
6.0 +0.08 -0.15	WK-2-ASK 6008	8.0	2.0-3.0	12 +0.0 -1.5	1.5 ±0.4	6.1	31	3.70	2400	3000
	WK-2-ASK 6010	10.0	3.0-5.0							
	WK-2-ASK 6012	12.0	5.0-7.0							
	WK-2-ASK 6014	14.0	7.0-9.0							
	WK-2-ASK 6016	16.0	9.0-11.0							
	WK-2-ASK 6018	18.0	11.0-13.0							
	WK-2-ASK 6020	20.0	13.0-15.0							
	WK-2-ASK 6025	25.0	15.0-20.0							
	WK-2-ASK 6030	30.0	20.0-25.0							
6.4 +0.08 -0.15	WK-2-ASK 6410	10.0	3.0-4.0	13 +0.0 -1.5	1.8 ±0.4	6.5	31	3.70	2700	3200
	WK-2-ASK 6412	12.0	4.0-6.0							
	WK-2-ASK 6414	14.0	6.0-8.0							
	WK-2-ASK 6416	16.0	8.0-10.0							
	WK-2-ASK 6418	18.0	10.0-12.0							
	WK-2-ASK 6420	20.0	12.0-14.0							
	WK-2-ASK 6425	25.0	14.0-18.0							
	WK-2-ASK 6430	30.0	18.0-23.0							
	WK-2-ASK 6435	35.0	23.0-28.0							
	WK-2-ASK 6440	40.0	28.0-33.0							



5154 Alu./SteelWK-3-ASK



MATERIAL

BODY: 5154 Alu.Alloy

MANDREL: Steel

FINISH

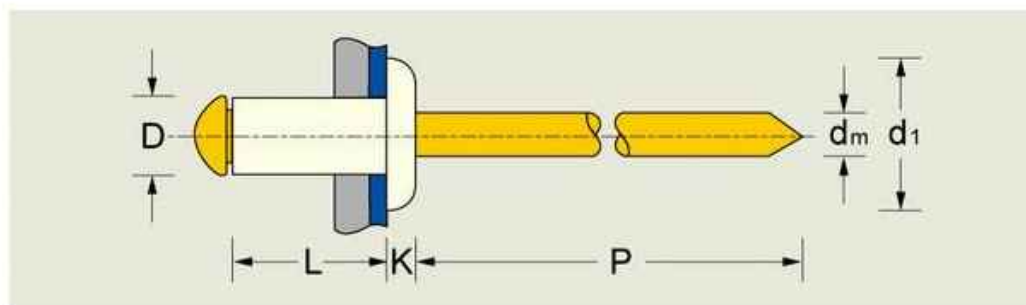
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
2.4 +0.08 -0.01	WK-3-ASK 2404	4.0	0.5-2.0	5.0 +0.0 -0.7	0.65 ±0.2	2.5	27	1.40	320	380
	WK-3-ASK 2406	6.0	2.0-4.0							
	WK-3-ASK 2408	8.0	4.0-6.0							
	WK-3-ASK 2410	10.0	6.0-8.0							
	WK-3-ASK 2412	12.0	8.0-10.0							
3.0 +0.08 -0.10	WK-3-ASK 3006	6.0	1.0-3.5	6.5 +0.0 -0.7	0.80 ±0.3	3.1	27	1.78	650	750
	WK-3-ASK 3008	8.0	3.5-5.5							
	WK-3-ASK 3010	10.0	5.5-7.0							
	WK-3-ASK 3012	12.0	7.0-9.0							
	WK-3-ASK 3014	14.0	9.0-11.0							
	WK-3-ASK 3016	16.0	11.0-13.0							
	WK-3-ASK 3018	18.0	13.0-15.0							
	WK-3-ASK 3020	20.0	15.0-17.0							
3.2 +0.08 -0.10	WK-3-ASK 3206	6.0	1.0-3.5	6.5 +0.0 -0.7	0.80 ±0.3	3.3	27	1.78	700	950
	WK-3-ASK 3208	8.0	3.5-5.5							
	WK-3-ASK 3210	10.0	5.5-7.0							
	WK-3-ASK 3212	12.0	7.0-9.0							
	WK-3-ASK 3214	14.0	9.0-11.0							
	WK-3-ASK 3216	16.0	11.0-13.0							
	WK-3-ASK 3218	18.0	13.0-15.0							
	WK-3-ASK 3220	20.0	15.0-17.0							
	WK-3-ASK 3225	25.0	17.0-22.0							
4.0 +0.08 -0.15	WK-3-ASK 4006	6.0	1.0-3.0	8.0 +0.0 -1.0	1.0 ±0.3	4.1	27	2.18	1050	1600
	WK-3-ASK 4008	8.0	3.0-5.0							
	WK-3-ASK 4010	10.0	5.0-6.5							
	WK-3-ASK 4012	12.0	6.5-8.5							
	WK-3-ASK 4014	14.0	8.5-10.5							
	WK-3-ASK 4016	16.0	10.5-12.5							
	WK-3-ASK 4018	18.0	12.5-14.5							
	WK-3-ASK 4020	20.0	14.5-16.5							
	WK-3-ASK 4025	25.0	16.5-21.5							
	WK-3-ASK 4030	30.0	21.5-26.0							
	WK-3-ASK 4035	35.0	26.0-30.0							
4.8 +0.08 -0.15	WK-3-ASK 4806	6.0	1.5-2.5	9.5 +0.0 -1.0	1.1 ±0.4	4.9	27	2.70	1700	2250
	WK-3-ASK 4808	8.0	2.5-4.0							
	WK-3-ASK 4810	10.0	4.0-6.0							
	WK-3-ASK 4812	12.0	6.0-8.0							
	WK-3-ASK 4814	14.0	8.0-10.0							
	WK-3-ASK 4816	16.0	10.0-12.0							
	WK-3-ASK 4818	18.0	12.0-14.0							
	WK-3-ASK 4820	20.0	14.0-16.0							
	WK-3-ASK 4825	25.0	16.0-21.0							
	WK-3-ASK 4830	30.0	21.0-25.0							
	WK-3-ASK 4835	35.0	25.0-30.0							
	WK-3-ASK 4840	40.0	30.0-35.0							
5.0 +0.08 -0.15	WK-3-ASK 5006	6.0	1.5-2.5	9.5 +0.0 -1.0	1.1 ±0.4	5.1	27	2.70	1900	2500
	WK-3-ASK 5008	8.0	2.5-4.5							
	WK-3-ASK 5010	10.0	4.5-6.0							
	WK-3-ASK 5012	12.0	6.0-8.0							
	WK-3-ASK 5014	14.0	8.0-10.0							
	WK-3-ASK 5016	16.0	10.0-12.0							
	WK-3-ASK 5018	18.0	12.0-14.0							
	WK-3-ASK 5020	20.0	14.0-16.0							
	WK-3-ASK 5025	25.0	16.0-20.0							
	WK-3-ASK 5030	30.0	20.0-25.0							
	WK-3-ASK 5035	35.0	25.0-30.0							
	WK-3-ASK 5040	40.0	30.0-35.0							
6.0 +0.08 -0.15	WK-3-ASK 6008	8.0	2.0-3.0	12 +0.0 -1.5	1.5 ±0.4	6.1	31	3.70	2600	3200
	WK-3-ASK 6010	10.0	3.0-5.0							
	WK-3-ASK 6012	12.0	5.0-7.0							
	WK-3-ASK 6014	14.0	7.0-9.0							
	WK-3-ASK 6016	16.0	9.0-11.0							
	WK-3-ASK 6018	18.0	11.0-13.0							
	WK-3-ASK 6020	20.0	13.0-15.0							
	WK-3-ASK 6025	25.0	15.0-20.0							
	WK-3-ASK 6030	30.0	20.0-25.0							
6.4 +0.08 -0.15	WK-3-ASK 6410	10.0	3.0-4.0	13 +0.0 -1.5	1.8 ±0.4	6.5	31	3.70	2800	4200
	WK-3-ASK 6412	12.0	4.0-6.0							
	WK-3-ASK 6414	14.0	6.0-8.0							
	WK-3-ASK 6416	16.0	8.0-10.0							
	WK-3-ASK 6418	18.0	10.0-12.0							
	WK-3-ASK 6420	20.0	12.0-14.0							
	WK-3-ASK 6425	25.0	14.0-18.0							
	WK-3-ASK 6430	30.0	18.0-23.0							
	WK-3-ASK 6435	35.0	23.0-28.0							
	WK-3-ASK 6440	40.0	28.0-33.0							



Alu./Stainless Steel WK-ABK



MATERIAL

BODY: 5056 Alu.Alloy

MANDREL: Stainless Steel

FINISH

BODY: Polished

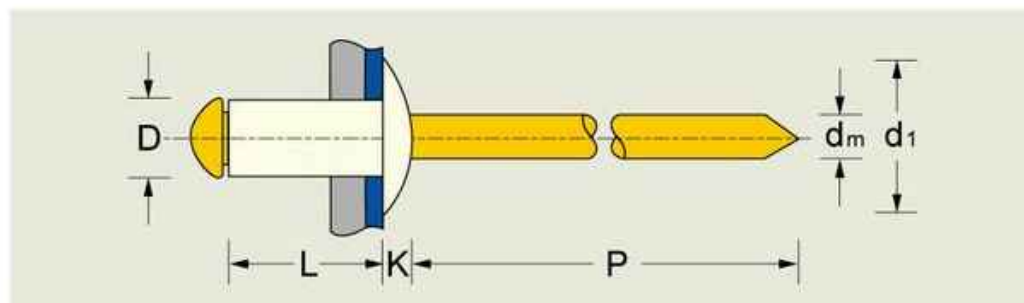
MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ABK 3206	6.0	1.5-3.5	6.5 +0.0 -0.7	0.80 ±0.3	3.3	27	1.78	780	1000
	WK-ABK 3208	8.0	3.5-5.5							
	WK-ABK 3210	10.0	5.5-7.0							
	WK-ABK 3212	12.0	7.0-9.0							
	WK-ABK 3214	14.0	9.0-11.0							
	WK-ABK 3216	16.0	11.0-13.0							
	WK-ABK 3218	18.0	13.0-15.0							
	WK-ABK 3220	20.0	15.0-17.0							
4.0 +0.08 -0.15	WK-ABK 4006	6.0	1.5-3.0	8.0 +0.0 -1.0	1.0 ±0.3	4.1	27	2.18	1200	1600
	WK-ABK 4008	8.0	3.0-5.0							
	WK-ABK 4010	10.0	5.0-6.5							
	WK-ABK 4012	12.0	6.5-8.5							
	WK-ABK 4014	14.0	8.5-10.5							
	WK-ABK 4016	16.0	10.5-12.5							
	WK-ABK 4018	18.0	12.5-14.5							
	WK-ABK 4020	20.0	14.5-16.5							
	WK-ABK 4025	25.0	15.8-21.5							
	WK-ABK 4030	30.0	21.5-26.0							
	WK-ABK 4035	35.0	26.0-30.0							
4.8 +0.08 -0.15	WK-ABK 4806	6.0	1.5-2.5	9.5 +0.0 -1.0	1.1 ±0.4	4.9	27	2.70	1700	2250
	WK-ABK 4808	8.0	2.5-4.0							
	WK-ABK 4810	10.0	4.0-6.0							
	WK-ABK 4812	12.0	6.0-8.0							
	WK-ABK 4814	14.0	8.0-10.0							
	WK-ABK 4816	16.0	10.0-12.0							
	WK-ABK 4818	18.0	12.0-14.0							
	WK-ABK 4820	20.0	14.0-16.0							
	WK-ABK 4825	25.0	16.0-20.0							
	WK-ABK 4830	30.0	20.0-25.0							
	WK-ABK 4835	35.0	25.0-30.0							



Open Type Blind Rivet >> NORMAL >> Alu./Alu., WK-AAK

Alu./Alu. WK-AAK



MATERIAL

BODY: 5052 Alu.Alloy

MANDREL: Alu.Alloy

FINISH

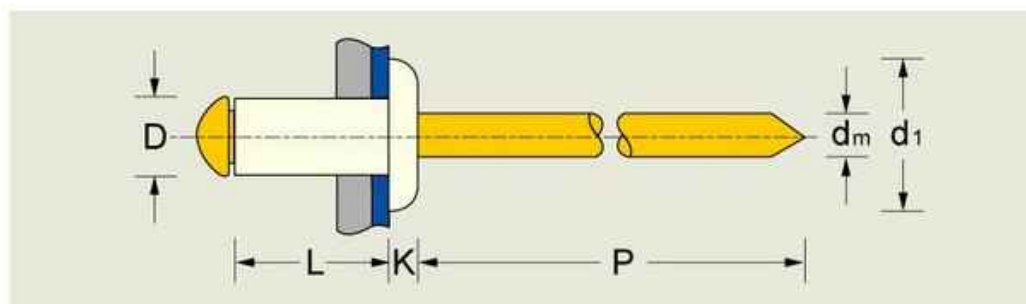
BODY: Polished

MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-AAK 3206	6.0	1.5-3.5	6.5 +0.0 -0.7	0.80 ±0.2	3.3	27	1.92	530	670
	WK-AAK 3208	8.0	3.5-5.5							
	WK-AAK 3210	10.0	5.5-7.0							
	WK-AAK 3212	12.0	7.0-9.0							
	WK-AAK 3214	14.0	9.0-11.0							
	WK-AAK 3216	16.0	11.0-13.0							
	WK-AAK 3218	18.0	13.0-15.0							
	WK-AAK 3220	20.0	15.0-17.0							
4.0 +0.08 -0.15	WK-AAK 4006	6.0	1.5-3.0	8.0 +0.0 -1.0	1.0 ±0.3	4.1	27	2.42	850	1020
	WK-AAK 4008	8.0	3.0-5.0							
	WK-AAK 4010	10.0	5.0-6.5							
	WK-AAK 4012	12.0	6.5-8.5							
	WK-AAK 4014	14.0	8.5-10.5							
	WK-AAK 4016	16.0	10.5-12.5							
	WK-AAK 4018	18.0	12.5-14.5							
	WK-AAK 4020	20.0	14.5-16.5							
	WK-AAK 4025	25.0	16.5-21.5							
	WK-AAK 4030	30.0	21.5-26.0							
	WK-AAK 4035	35.0	26.0-30.0							
4.8 +0.08 -0.15	WK-AAK 4806	6.0	1.5-2.5	9.5 +0.0 -1.0	1.1 ±0.3	4.9	27	2.92	1160	1430
	WK-AAK 4808	8.0	2.5-4.0							
	WK-AAK 4810	10.0	4.0-6.0							
	WK-AAK 4812	12.0	6.0-8.0							
	WK-AAK 4814	14.0	8.0-10.0							
	WK-AAK 4816	16.0	10.0-12.0							
	WK-AAK 4818	18.0	12.0-14.0							
	WK-AAK 4820	20.0	14.0-16.0							
	WK-AAK 4825	25.0	16.0-20.0							
	WK-AAK 4830	30.0	20.0-25.0							
	WK-AAK 4835	35.0	25.0-30.0							



Steel/Steel WK-SSK



MATERIAL

BODY: Steel

MANDREL: Steel

FINISH

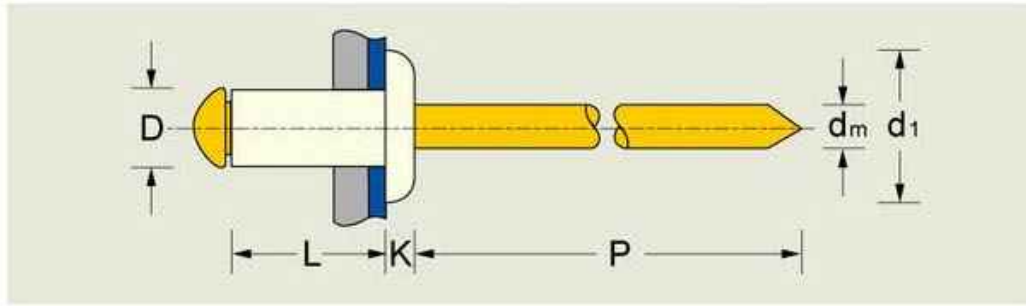
BODY: Zinc Plated

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.0 +0.08 -0.10	WK-SSK 3006	6.0	1.0-3.0	6.5 +0.0 -0.7	0.80 ±0.3	3.1	27	1.92	850	1100
	WK-SSK 3008	8.0	3.0-5.0							
	WK-SSK 3010	10.0	5.0-7.0							
	WK-SSK 3012	12.0	7.0-9.0							
	WK-SSK 3014	14.0	9.0-11.0							
	WK-SSK 3016	16.0	11.0-13.0							
3.2 +0.08 -0.10	WK-SSK 3206	6.0	1.0-3.0	6.5 +0.0 -0.7	0.80 ±0.2	3.3	27	1.92	1160	1380
	WK-SSK 3208	8.0	3.0-5.0							
	WK-SSK 3210	10.0	5.0-7.0							
	WK-SSK 3212	12.0	7.0-9.0							
	WK-SSK 3214	14.0	9.0-11.0							
	WK-SSK 3216	16.0	11.0-13.0							
4.0 +0.08 -0.15	WK-SSK 4006	6.0	1.0-3.0	8.0 +0.0 -1.0	1.0 ±0.3	4.1	27	2.42	1700	2200
	WK-SSK 4008	8.0	3.0-5.0							
	WK-SSK 4010	10.0	5.0-6.5							
	WK-SSK 4012	12.0	6.5-8.5							
	WK-SSK4014	14.0	8.5-10.5							
	WK-SSK 4016	16.0	10.5-12.5							
	WK-SSK 4018	18.0	12.5-14.5							
	WK-SSK4020	20.0	14.5-16.5							
	WK-SSK 4025	25.0	16.5-21.5							
	WK-SSK 4030	30.0	21.5-26.0							
4.8 +0.08 -0.15	WK-SSK 4806	6.0	1.5-2.5	9.5 +0.0 -1.0	1.1 ±0.3	4.9	27	2.92	2400	3100
	WK-SSK 4808	8.0	2.5-4.0							
	WK-SSK 4810	10.0	4.0-6.0							
	WK-SSK 4812	12.0	6.0-8.0							
	WK-SSK 4814	14.0	8.0-10.0							
	WK-SSK 4816	16.0	10.0-11.5							
	WK-SSK 4818	18.0	11.5-13.5							
	WK-SSK 4820	20.0	13.5-15.0							
	WK-SSK 4825	25.0	15.0-17.0							
	WK-SSK 4830	30.0	17.0-20.0							
			20.0-25.0							



All Stainless Steel WK-BBK



MATERIAL

BODY: Stainless Steel

MANDREL: Stainless Steel

FINISH

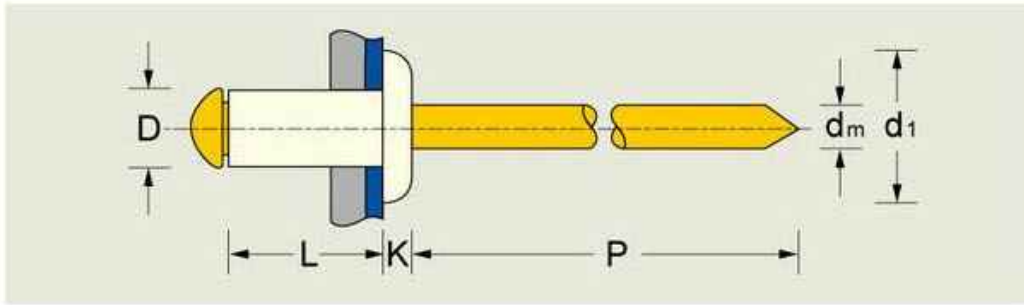
BODY: Polished

MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N			
3.0 +0.08 -0.10	WK-BBK 3006	6.0	1.0-3.5	6.5 +0.0 -0.7	0.80 ±0.3	3.1	27	1.95	1800	2200			
	WK-BBK 3008	8.0	3.5-5.5										
	WK-BBK 3010	10.0	5.5-7.0										
	WK-BBK 3012	12.0	7.0-9.0										
	WK-BBK 3015	15.0	9.0-12.0										
3.2 +0.08 -0.10	WK-BBK 3206	6.0	1.0-3.5	6.5 +0.0 -0.7	0.80 ±0.3	3.3	27	1.95	1900	2500			
	WK-BBK 3208	8.0	3.5-5.5										
	WK-BBK 3210	10.0	5.5-7.0										
	WK-BBK 3212	12.0	7.0-9.0										
	WK-BBK 3214	14.0	9.0-11.0										
	WK-BBK 3216	16.0	11.0-13.0										
4.0 +0.08 -0.15	WK-BBK 4006	6.0	1.0-2.5	8.0 +0.0 -1.0	1.0 ±0.3	4.1	27	2.42	2900	3650			
	WK-BBK 4008	8.0	2.5-4.5										
	WK-BBK 4010	10.0	4.5-6.5										
	WK-BBK 4012	12.0	6.5-8.5										
	WK-BBK 4014	14.0	8.5-10.0										
	WK-BBK 4016	16.0	10.0-12.0										
	WK-BBK 4018	18.0	12.0-14.0										
	WK-BBK 4020	20.0	14.0-16.0										
	WK-BBK 4025	25.0	16.0-21.0	L≥ 25mm, body made of sheet material									
4.8 +0.08 -0.15	WK-BBK 4808	8.0	1.5-1.4	9.5 +0.0 -1.0	1.1 ±0.4	4.9	27	2.9	423	5340			
	WK-BBK 4810	10.0	4.0-6.0										
	WK-BBK 4812	12.0	6.0-8.0										
	WK-BBK 4814	14.0	8.0-9.5										
	WK-BBK 4816	16.0	9.5-11.0										
	WK-BBK 4818	18.0	11.0-13.0										
	WK-BBK 4820	20.0	13.0-16.0										
	WK-BBK 4822	22.0	15.0-17.0										
	WK-BBK 4825	25.0	17.0-20.0										
	WK-BBK 4830	30.0	20.0-25.0	L≥ 30mm, body made of sheet material									
	WK-BBK 4835	35.0	25.0-30.0										
	WK-BBK 4840	40.0	30.0-35.0										
5.0 +0.08 -0.15	WK-BBK 5008	8.0	2.5-4.5	9.5 +0.0 -1.0	2.5	5.1	27	2.9	4700	5800			
	WK-BBK 5010	10.0	4.5-6.0										
	WK-BBK 5012	12.0	6.0-8.0										
	WK-BBK 5014	14.0	8.0-10.0										
	WK-BBK 5016	16.0	10.0-12.0										
	WK-BBK 5018	18.0	12.0-14.0										
	WK-BBK 5020	20.0	14.0-16.0										
	WK-BBK 5025	25.0	16.0-20.0										
	WK-BBK 5030	30.0	20.0-25.0	L≥ 30mm, body made of sheet material									
6.0 +0.08 -0.15	WK-BBK 6010	10.0	3.0-4.0	12 +0.0 -1.5	1.5 ±0.4	6.1	31	3.85	5700	7500			
	WK-BBK 6012	12.0	4.0-6.0										
	WK-BBK 6015	15.0	6.0-9.0										
	WK-BBK 6018	18.0	9.0-12.0										
	WK-BBK6020	20.0	10.0-14.0										
	WK-BBK 6025	25.0	14.0-19.0	L≥ 25mm, body made of sheet material									
	WK-BBK 6030	30.0	19.0-24.0										
6.4 +0.08 -0.15	WK-BBK 6412	12.0	4.0-6.0	13 +0.0 -1.5	1.8 ±0.4	6.5	31	3.85	7570	9350			
	WK-BBK 6415	15.0	6-9.0										
	WK-BBK 6418	18.0	9.0-12.0										
	WK-BBK 6420	20.0	12.0-14.0										
	WK-BBK 6425	25.0	14.0-19.0	L≥ 25mm, body made of sheet material									
	WK-BBK 6428	28.0	19.0-22.0										
	WK-BBK 6430	30.0	22.0-24.0										



Stainless Steel/Steel WK-BSK



MATERIAL

BODY: Stainless Steel

MANDREL: Steel

FINISH

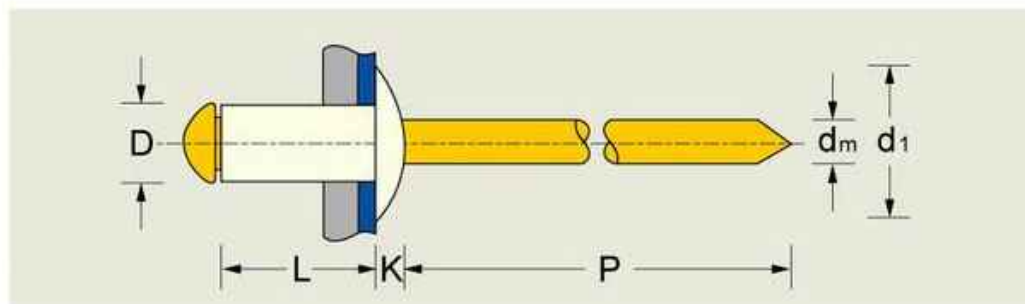
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N								
3.0 +0.08 -0.10	WK-BSK 3006	6.0	1.0-3.5	6.5 +0.0 -0.7	0.80 ±0.3	3.1	27	1.95	1800	2200								
	WK-BSK 3008	8.0	3.5-5.5															
	WK-BSK 3010	10.0	5.5-7.0															
	WK-BSK 3012	12.0	7.0-9.0															
	WK-BSK 3015	15.0	9.0-12.0															
3.2 +0.08 -0.10	WK-BSK 3206	6.0	1.0-3.5	6.5 +0.0 -0.7	0.80 ±0.3	3.3	27	1.95	1900	2500								
	WK-BSK 3208	8.0	3.5-5.5															
	WK-BSK 3210	10.0	5.5-7.0															
	WK-BSK 3212	12.0	7.0-9.0															
	WK-BSK 3214	14.0	9.0-11.0															
4.0 +0.08 -0.15	WK-BSK 4006	6.0	1.0-2.5	8.0 +0.0 -1.0	1.0 ±0.3	4.1	27	2.42	2900	3650								
	WK-BSK 4008	8.0	2.5-4.5															
	WK-BSK 4010	10.0	4.5-6.5															
	WK-BSK 4012	12.0	6.5-8.5															
	WK-BSK 4014	14.0	8.5-10.0															
	WK-BSK 4016	16.0	10.0-12.0															
	WK-BSK 4018	18.0	12.0-14.0															
	WK-BSK 4020	20.0	14.0-16.0															
	WK-BSK 4025	25.0	16.0-21.0	L≥ 25mm, body made of sheet material														
4.8 +0.08 -0.15	WK-BSK 4808	8.0	1.5-1.4	9.5 +0.0 -1.0	1.1 ±0.4	4.9	27	2.9	423	5340								
	WK-BSK 4810	10.0	4.0-6.0															
	WK-BSK 4812	12.0	6.0-8.0															
	WK-BSK 4814	14.0	8.0-9.5															
	WK-BSK 4816	16.0	9.5-11.0															
	WK-BSK 4818	18.0	11.0-13.0															
	WK-BSK 4820	20.0	13.0-16.0															
	WK-BSK 4822	22.0	15.0-17.0															
	WK-BSK 4825	25.0	17.0-20.0															
	WK-BSK 4830	30.0	20.0-25.0	L≥ 30mm, body made of sheet material														
	WK-BSK 4835	35.0	25.0-30.0															
5.0 +0.08 -0.15	WK-BSK 4840	40.0	30.0-35.0															
	WK-BSK 5008	8.0	2.5-4.5	9.5 +0.0 -1.0	1.1 ±0.4	5.1	27	2.9	4700	5800								
	WK-BSK 5010	10.0	4.5-6.0															
	WK-BSK 5012	12.0	6.0-8.0															
	WK-BSK 5014	14.0	8.0-10.0															
	WK-BSK 5016	16.0	10.0-12.0															
	WK-BSK 5018	18.0	12.0-14.0															
	WK-BSK 5020	20.0	14.0-16.0															
WK-BSK 5025	25.0	16.0-20.0																
	WK-BSK 5030	30.0	20.0-25.0	L≥ 25mm, body made of sheet material														
6.0 +0.08 -0.15	WK-BSK 6010	10.0	3.0-4.0	12 +0.0 -1.5	1.5 ±0.4	6.1	31	3.85	5700	7500								
	WK-BSK 6012	12.0	4.0-6.0															
	WK-BSK 6015	15.0	6.0-9.0															
	WK-BSK 6018	18.0	9.0-12.0															
	WK-BSK 6020	20.0	10.0-14.0															
		WK-BSK 6025	25.0	14.0-19.0							L≥ 25mm, body made of sheet material							
	WK-BSK 6030	30.0	19.0-24.0															
6.4 +0.08 -0.15	WK-BSK 6412	12.0	4.0-6.0	13 +0.0 -1.5	1.8 ±0.4	6.5	31	3.85	7570	9350								
	WK-BSK 6415	15.0	6-9.0															
	WK-BSK 6418	18.0	9.0-12.0															
	WK-BSK 6420	20.0	12.0-14.0															
		WK-BSK 6425	25.0								14.0-19.0	L≥ 25mm, body made of sheet material						
		WK-BSK 6428	28.0								19.0-22.0							
		WK-BSK 6430	30.0								22.0-24.0							



Copper/Steel WK-CSK



MATERIAL

BODY: Copper

MANDREL: Steel

FINISH

BODY: Polished

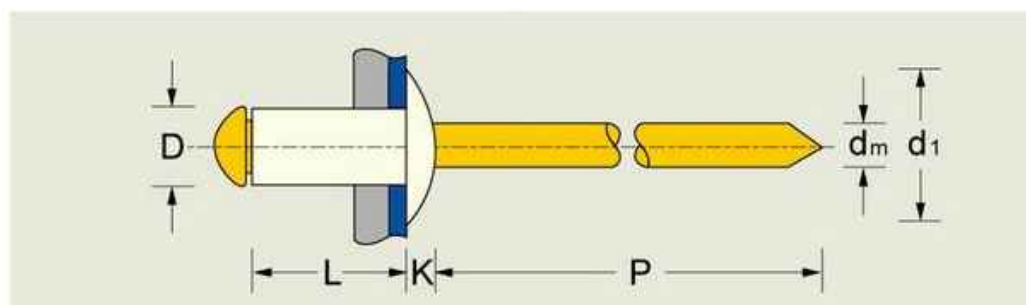
MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.0 +0.08 -0.10	WK-CSK 3006	6.0	1.0-3.0	6.5	0.80 ±0.2	3.1	27	1.8	700	800
	WK-CSK 3008	8.0	3.0-5.0	+0.0						
	WK-CSK 3010	10.0	5.0-7.0	-0.7						
	WK-CSK 3012	12.0	7.0-9.0							
3.2 +0.08 -0.10	WK-CSK 3206	6.0	1.0-3.0	6.5	0.80 ±0.3	3.3	27	1.8	800	900
	WK-CSK 3208	8.0	3.0-5.0	+0.0						
	WK-CSK 3210	10.0	5.0-7.0	-0.7						
	WK-CSK 3212	12.0	7.0-9.0							
4.0 +0.08 -0.15	WK-CSK 4006	6.0	1.0-2.5	8.0 +0.0 -1.0	1.0 ±0.4	4.1	27	2.2	1000	1500
	WK-CSK 4008	8.0	2.5-4.5							
	WK-CSK 4010	10.0	4.5-6.5							
	WK-CSK 4012	12.0	6.5-8.5							
	WK-CSK 4014	14.0	8.5-10.0							
	WK-CSK 4016	16.0	10.0-12.5							
4.8 +0.08 -0.15	WK-CSK 4808	8.0	2.5-4.0	9.5 +0.0 -1.0	1.1 ±0.4	4.9	27	27	1500	2000
	WK-CSK 4810	10.0	4.0-6.0							
	WK-CSK 4812	12.0	6.0-8.0							
	WK-CSK 4814	14.0	8.0-10.0							
	WK-CSK 4816	16.0	10.0-12.0							
	WK-CSK 4818	18.0	12.0-14.0							
	WK-CSK 4820	20.0	14.0-16.0							



Open type Blind Rivet >> NORMAL >> Copper/Stainless Steel WK-CBK

Copper/Stainless Steel WK-CBK



MATERIAL

BODY: Copper

MANDREL: Stainless Steel

FINISH

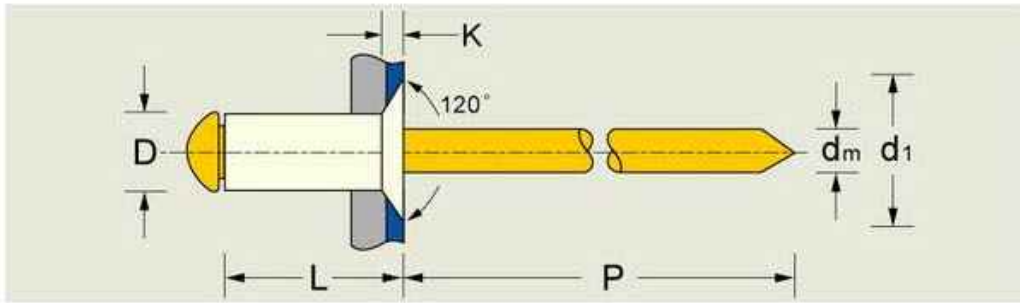
BODY: Polished

MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.0 +0.08 -0.10	WK-CBK 3006	6.0	1.0-3.0	6.5	0.80 ±0.2	3.1	27	1.8	700	800
	WK-CBK 3008	8.0	3.0-5.0	+0.0						
	WK-CBK 3010	10.0	5.0-7.0	-0.7						
	WK-CBK 3012	12.0	7.0-9.0							
3.2 +0.08 -0.10	WK-CBK 3206	6.0	1.0-3.0	6.5	0.80 ±0.3	3.3	27	1.8	800	900
	WK-CBK 3208	8.0	3.0-5.0	+0.0						
	WK-CBK 3210	10.0	5.0-7.0	-0.7						
	WK-CBK 3212	12.0	7.0-9.0							
4.0 +0.08 -0.15	WK-CBK 4006	6.0	1.0-2.5	8.0 +0.0 -1.0	1.0 ±0.4	4.1	27	2.2	1000	1500
	WK-CBK 4008	8.0	2.5-4.5							
	WK-CBK 4010	10.0	4.5-6.5							
	WK-CBK 4012	12.0	6.5-8.5							
	WK-CBK 4014	14.0	8.5-10.0							
	WK-CBK 4016	16.0	10.0-12.5							
4.8 +0.08 -0.15	WK-CBK 4808	8.0	2.5-4.0	9.5 +0.0 -1.0	1.1 ±0.4	4.9	27	27	1500	2000
	WK-CBK 4810	10.0	4.0-6.0							
	WK-CBK 4812	12.0	6.0-8.0							
	WK-CBK 4814	14.0	8.0-10.0							
	WK-CBK 4816	16.0	10.0-12.0							
	WK-CBK 4818	18.0	12.0-14.0							
	WK-CBK 4820	20.0	14.0-16.0							



5050 Alu./Steel WK-1-ASKC



MATERIAL

BODY: 5050 Alu.Alloy

MANDREL: Steel

FINISH

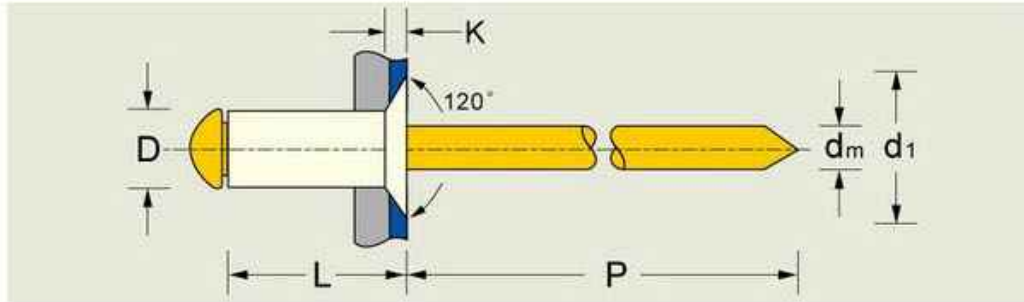
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.0 +0.08 -0.10	WK-1-ASKC 3006	6.0	1.5-3.5	6.0 +0.0 -0.4	0.9	3.1	27	1.78	300	400
	WK-1-ASKC 3008	8.0	3.5-5.5							
	WK-1-ASKC 3010	10.0	5.5-7.0							
	WK-1-ASKC 3012	12.0	7.0-9.0							
	WK-1-ASKC 3014	14.0	9.0-11.0							
3.2 +0.08 -0.10	WK-1-ASKC 3206	6.0	1.5-3.5	6.0 +0.0 -0.4	0.9	3.3	27	1.78	400	500
	WK-1-ASKC 3208	8.0	3.5-5.5							
	WK-1-ASKC 3210	10.0	5.5-7.0							
	WK-1-ASKC 3212	12.0	7.0-9.0							
	WK-1-ASKC 3214	14.0	9.0-11.0							
	WK-1-ASKC 3216	16.0	11.0-13.0							
4.0 +0.08 -0.15	WK-1-ASKC 4006	6.0	1.5-3.0	7.5 +0.0 -0.5	1.0	4.1	27	2.18	800	1000
	WK-1-ASKC 4008	8.0	3.0-5.0							
	WK-1-ASKC 4010	10.0	5.0-6.5							
	WK-1-ASKC 4012	12.0	6.5-8.5							
	WK-1-ASKC 4014	14.0	8.5-10.5							
	WK-1-ASKC 4016	16.0	10.5-12.5							
	WK-1-ASKC 4018	18.0	12.5-14.5							
	WK-1-ASKC 4020	20.0	14.5-16.5							
4.8 +0.08 -0.15	WK-1-ASKC 4808	8.0	2.5-4.5	9.0 +0.0 -0.5	1.2	4.9	27	2.70	1000	1200
	WK-1-ASKC 4810	10.0	4.5-6.0							
	WK-1-ASKC 4812	12.0	6.0-8.0							
	WK-1-ASKC 4814	14.0	8.0-10.0							
	WK-1-ASKC 4816	16.0	10.0-12.0							
	WK-1-ASKC 4818	18.0	12.0-14.0							
	WK-1-ASKC 4820	20.0	14.0-16.0							
	WK-1-ASKC 4825	25.0	16.0-21.0							
	WK-1-ASKC 4830	30.0	21.0-25.0							
5.0 +0.08 -0.15	WK-1-ASKC 5008	8.0	2.5-4.5	9.0 +0.0 -0.5	1.2	5.1	27	2.70	1100	1250
	WK-1-ASKC 5010	10.0	4.5-6.0							
	WK-1-ASKC 5012	12.0	6.0-8.0							
	WK-1-ASKC 5014	14.0	8.0-10.0							
	WK-1-ASKC 5016	16.0	10.0-12.0							
	WK-1-ASKC 5018	18.0	12.0-14.0							
	WK-1-ASKC 5020	20.0	14.0-16.0							
	WK-1-ASKC 5025	25.0	16.0-21.0							
	WK-1-ASKC 5030	30.0	21.0-25.0							



5052 Alu./Steel WK-2-ASKC



MATERIAL

BODY: 5052 Alu.Alloy

MANDREL: Steel

FINISH

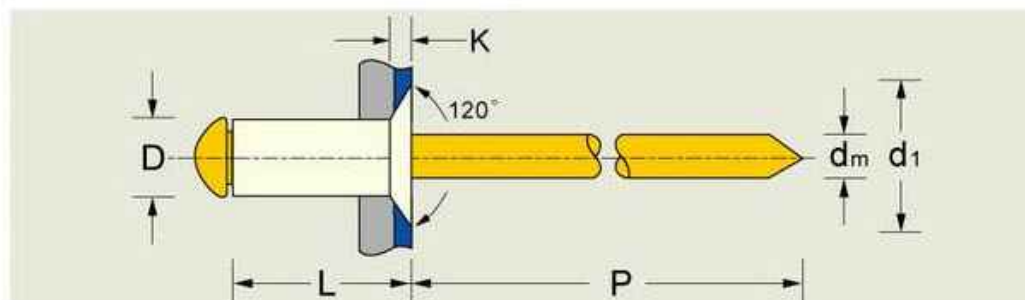
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.0 +0.08 -0.10	WK-2-ASKC 3006	6.0	1.5-3.5	6.0 +0.0 -0.4	0.9	3.1	27	1.78	550	650
	WK-2-ASKC 3008	8.0	3.5-5.5							
	WK-2-ASKC 3010	10.0	5.5-7.0							
	WK-2-ASKC 3012	12.0	7.0-9.0							
	WK-2-ASKC 3014	14.0	9.0-11.0							
3.2 +0.08 -0.10	WK-2-ASKC 3206	6.0	1.5-3.5	6.0 +0.0 -0.4	0.9	3.3	27	1.78	650	800
	WK-2-ASKC 3208	8.0	3.5-5.5							
	WK-2-ASKC 3210	10.0	5.5-7.0							
	WK-2-ASKC 3212	12.0	7.0-9.0							
	WK-2-ASKC 3214	14.0	9.0-11.0							
	WK-2-ASKC 3216	16.0	11.0-13.0							
4.0 +0.08 -0.15	WK-2-ASKC 4006	6.0	1.5-3.0	7.5 +0.0 -0.5	1.0	4.1	27	2.18	900	1100
	WK-2-ASKC 4008	8.0	3.0-5.0							
	WK-2-ASKC 4010	10.0	5.0-6.5							
	WK-2-ASKC 4012	12.0	6.5-8.5							
	WK-2-ASKC 4014	14.0	8.5-10.5							
	WK-2-ASKC 4016	16.0	10.5-12.5							
	WK-2-ASKC 4018	18.0	12.5-14.5							
	WK-2-ASKC 4020	20.0	14.5-16.5							
4.8 +0.08 -0.15	WK-2-ASKC 4808	8.0	2.5-4.5	9.0 +0.0 -0.5	1.2	4.9	27	2.70	130	1480
	WK-2-ASKC 4810	10.0	4.5-6.0							
	WK-2-ASKC 4812	12.0	6.0-8.0							
	WK-2-ASKC 4814	14.0	8.0-10.0							
	WK-2-ASKC 4816	16.0	10.0-12.0							
	WK-2-ASKC 4818	18.0	12.0-14.0							
	WK-2-ASKC 4820	20.0	14.0-16.0							
	WK-2-ASKC 4825	25.0	16.0-21.0							
	WK-2-ASKC 4830	30.0	21.0-25.0							
5.0 +0.08 -0.15	WK-2-ASKC 5008	8.0	2.5-4.5	9.0 +0.0 -0.5	1.2	5.1	27	2.70	1400	2000
	WK-2-ASKC 5010	10.0	4.5-6.0							
	WK-2-ASKC 5012	12.0	6.0-8.0							
	WK-2-ASKC 5014	14.0	8.0-10.0							
	WK-2-ASKC 5016	16.0	10.0-12.0							
	WK-2-ASKC 5018	18.0	12.0-14.0							
	WK-2-ASKC 5020	20.0	14.0-16.0							
	WK-2-ASKC 5025	25.0	16.0-21.0							
	WK-2-ASKC 5030	30.0	21.0-25.0							



5154 Alu./Steel WK-3-ASKC



MATERIAL

BODY: 5154 Alu.Alloy

MANDREL: Steel

FINISH

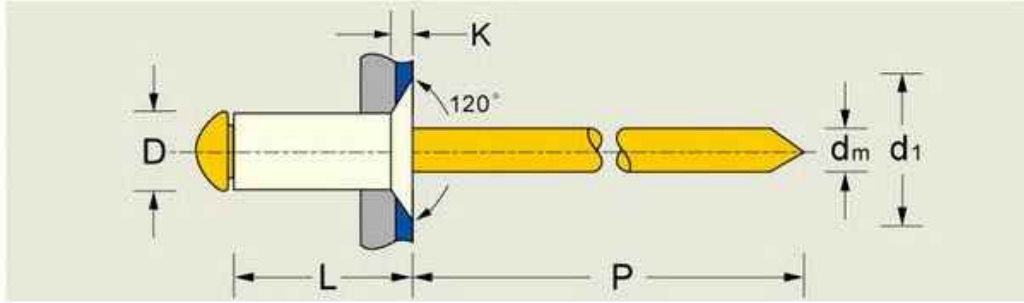
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.0 +0.08 -0.10	WK-3-ASKC 3006	6.0	1.5-3.5	6.0 +0.0 -0.4	0.9	3.1	27	1.78	650	750
	WK-3-ASKC 3008	8.0	3.5-5.5							
	WK-3-ASKC 3010	10.0	5.5-7.0							
	WK-3-ASKC 3012	12.0	7.0-9.0							
	WK-3-ASKC 3014	14.0	9.0-11.0							
3.2 +0.08 -0.10	WK-3-ASKC 3206	6.0	1.5-3.5	6.0 +0.0 -0.4	0.9	3.3	27	1.78	700	950
	WK-3-ASKC 3208	8.0	3.5-5.5							
	WK-3-ASKC 3210	10.0	5.5-7.0							
	WK-3-ASKC 3212	12.0	7.0-9.0							
	WK-3-ASKC 3214	14.0	9.0-11.0							
4.0 +0.08 -0.15	WK-3-ASKC 4006	6.0	1.5-3.0	7.5 +0.0 -0.5	1.0	4.1	27	2.18	1050	1600
	WK-3-ASKC 4008	8.0	3.0-5.0							
	WK-3-ASKC 4010	10.0	5.0-6.5							
	WK-3-ASKC 4012	12.0	6.5-8.5							
	WK-3-ASKC 4014	14.0	8.5-10.5							
4.8 +0.08 -0.15	WK-3-ASKC 4016	16.0	10.5-12.5	9.0 +0.0 -0.5	1.2	4.9	27	2.70	1700	2250
	WK-3-ASKC 4018	18.0	12.5-14.5							
	WK-3-ASKC 4020	20.0	14.5-16.5							
	WK-3-ASKC 4808	8.0	2.5-4.5							
	WK-3-ASKC 4810	10.0	4.5-6.0							
5.0 +0.08 -0.15	WK-3-ASKC 4812	12.0	6.0-8.0	9.0 +0.0 -0.5	1.2	5.1	27	2.70	1900	2500
	WK-3-ASKC 4814	14.0	8.0-10.0							
	WK-3-ASKC 4816	16.0	10.0-12.0							
	WK-3-ASKC 4818	18.0	12.0-14.0							
	WK-3-ASKC 4820	20.0	14.0-16.0							
5.0 +0.08 -0.15	WK-3-ASKC 4825	25.0	16.0-21.0	9.0 +0.0 -0.5	1.2	5.1	27	2.70	1900	2500
	WK-3-ASKC 4830	30.0	21.0-25.0							
	WK-3-ASKC 5008	8.0	2.5-4.5							
	WK-3-ASKC 5010	10.0	4.5-6.0							
	WK-3-ASKC 5012	12.0	6.0-8.0							
5.0 +0.08 -0.15	WK-3-ASKC 5014	14.0	8.0-10.0	9.0 +0.0 -0.5	1.2	5.1	27	2.70	1900	2500
	WK-3-ASKC 5016	16.0	10.0-12.0							
	WK-3-ASKC 5018	18.0	12.0-14.0							
	WK-3-ASKC 5020	20.0	14.0-16.0							
	WK-3-ASKC 5025	25.0	16.0-21.0							
5.0 +0.08 -0.15	WK-3-ASKC 5030	30.0	21.0-25.0	9.0 +0.0 -0.5	1.2	5.1	27	2.70	1900	2500
	WK-3-ASKC 5030	30.0	21.0-25.0							
	WK-3-ASKC 5030	30.0	21.0-25.0							
	WK-3-ASKC 5030	30.0	21.0-25.0							
	WK-3-ASKC 5030	30.0	21.0-25.0							



Steel/Steel WK-SSKC



MATERIAL:

BODY: Steel

MANDREL: Steel

FINISH:

BODY: Zinc Plated

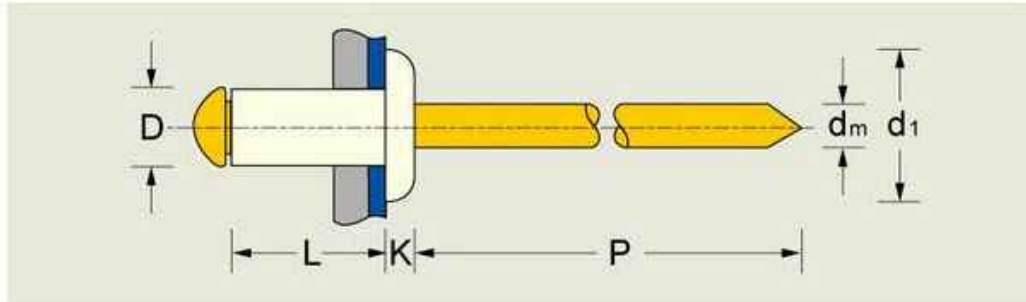
MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.0 +0.08 -0.10	WK-SSKC 3006	6.0	1.5-3.5	6.0 +0.0 -0.4	0.9	3.1	27	1.92	850	1100
	WK-SSKC 3008	8.0	3.5-5.5							
	WK-SSKC 3010	10.0	5.5-7.0							
	WK-SSKC 3012	12.0	7.0-9.0							
	WK-SSKC 3014	14.0	9.0-11.0							
3.2 +0.08 -0.10	WK-SSKC 3206	6.0	1.5-3.0	6.0 +0.0 -0.4	0.9	3.3	27	1.92	116	1380
	WK-SSKC 3208	8.0	3.0-5.0							
	WK-SSKC 3210	10.0	5.0-6.5							
	WK-SSKC 3212	12.0	6.5-8.0							
	WK-SSKC 3214	14.0	8.0-10.0							
4.0 +0.08 -0.15	WK-SSKC 4006	6.0	1.5-3.0	7.5 +0.0 -0.5	1.0	4.1	27	2.42	1700	2200
	WK-SSKC 4008	8.0	3.0-5.0							
	WK-SSKC 4010	10.0	5.0-6.5							
	WK-SSKC 4012	12.0	6.5-8.0							
	WK-SSKC 4014	14.0	8.0-10.0							
	WK-SSKC 4016	16.0	10.0-12.0							
	WK-SSKC 4018	18.0	12.0-14.0							
4.8 +0.08 -0.15	WK-SSKC 4808	8.0	2.5-4.0	9.0 +0.0 -0.5	1.2	4.9	27	2.92	2400	3100
	WK-SSKC 4810	10.0	4.0-6.0							
	WK-SSKC 4812	12.0	6.0-8.0							
	WK-SSKC 4814	14.0	8.0-9.5							
	WK-SSKC 4816	16.0	9.5-11.0							
	WK-SSKC 4818	18.0	11.0-13.0							
	WK-SSKC 4820	20.0	13.0-15.0							
5.0 +0.08 -0.15	WK-SSKC 5008	8.0	2.5-4.0	9.0 +0.0 -0.5	1.2	5.1	27	2.92	2600	4000
	WK-SSKC 5010	10.0	4.0-6.0							
	WK-SSKC 5012	12.0	6.0-8.0							
	WK-SSKC 5014	14.0	8.0-9.5							
	WK-SSKC 5016	16.0	9.5-11.0							
	WK-SSKC 5018	18.0	11.0-13.0							
	WK-SSKC 5020	20.0	13.0-15.0							
5.0 +0.08 -0.15	WK-SSKC 5025	25.0	15.0-19.5							



Open type Blind Rivet >> CSK HEAD >> All Stainless Steel WK-BBKC

All Stainless Steel WK-BBKC



MATERIAL:

BODY: Stainless Steel

MANDREL: Stainless Steel

FINISH:

BODY: Polished

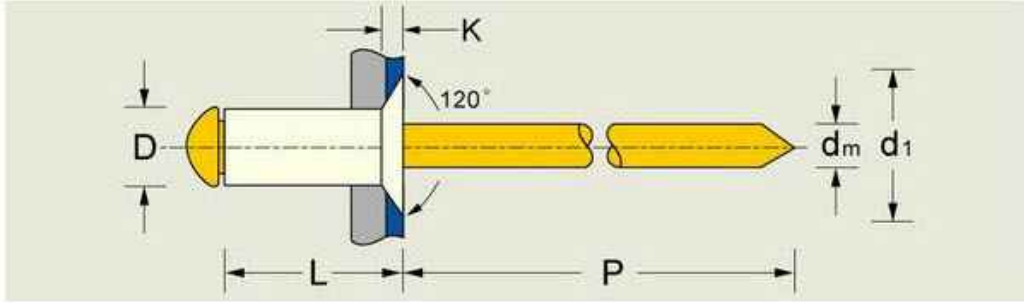
MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.0 +0.08 -0.10	WK-BBKC 3006	6.0	1.5-3.5	6.0 +0.0 -0.4	0.9	3.1	27	1.95	1800	2200
	WK-BBKC 3008	8.0	3.0-5.0							
	WK-BBKC 3010	10.0	5.0-6.5							
	WK-BBKC 3012	12.0	6.5-8.5							
	WK-BBKC 3014	14.0	8.5-10.5							
3.2 +0.08 -0.10	WK-BBKC 3206	6.0	1.5-3.0	6.0 +0.0 -0.4	0.9	3.3	27	1.95	1900	2500
	WK-BBKC 3208	8.0	3.0-5.0							
	WK-BBKC 3210	10.0	5.0-6.5							
	WK-BBKC 3212	12.0	6.5-8.5							
	WK-BBKC 3214	14.0	8.5-10.5							
	WK-BBKC 3216	16.0	10.5-12.5							
4.0 +0.08 -0.15	WK-BBKC 4006	6.0	2.0-3.0	7.5 +0.0 -0.5	1.0	4.1	27	2.42	2900	3650
	WK-BBKC 4008	8.0	2.5-4.5							
	WK-BBKC 4010	10.0	4.5-6.5							
	WK-BBKC 4012	12.0	6.5-8.5							
	WK-BBKC 4014	14.0	8.5-10.0							
	WK-BBKC 4016	16.0	10.0-12.0							
4.8 +0.08 -0.15	WK-BBKC 4808	8.0	2.5-4.0	9.0 +0.0 -0.5	1.2	4.9	27	2.9	4230	5340
	WK-BBKC 4810	10.0	4.0-6.0							
	WK-BBKC 4812	12.0	6.0-8.0							
	WK-BBKC 4814	14.0	8.0-9.5							
	WK-BBKC 4816	16.0	9.5-11.0							
	WK-BBKC 4818	18.0	11.0-13.0							
	WK-BBKC 4820	20.0	13.0-15.0							
	WK-BBKC 4825	25.0	15.0-20.0							
5.0 +0.08 -0.15	WK-BBKC 5008	8.0	2.5-4.5	9.0 +0.0 -0.5	1.2	5.1	27	2.9	4700	5800
	WK-BBKC 5010	10.0	4.5-6.0							
	WK-BBKC 5012	12.0	6.0-8.0							
	WK-BBKC 5014	14.0	8.0-9.5							
	WK-BBKC 5016	16.0	9.5-11.0							
	WK-BBKC 5018	18.0	11.0-13.0							
	WK-BBKC 5020	20.0	13.0-15.0							
	WK-BBKC 5025	25.0	15.0-20.0							



Open type Blind Rivet >> CSK HEAD >> Stainless Steel/Steel WK-BSKC

Stainless Steel/Steel WK-BSKC



MATERIAL:

BODY: Stainless Steel

MANDREL: Steel

FINISH:

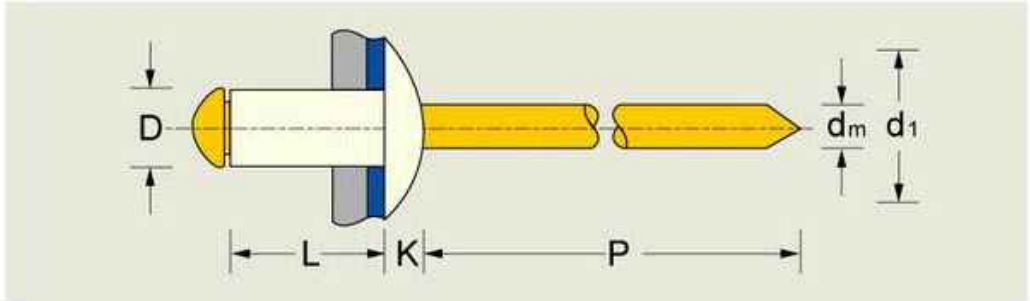
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.0 +0.08 -0.10	WK-BSKC 3006	6.0	1.5-3.5	6.0 +0.0 -0.4	0.9	3.1	27	1.95	1800	2200
	WK-BSKC 3008	8.0	3.0-5.0							
	WK-BSKC 3010	10.0	5.0-6.5							
	WK-BSKC 3012	12.0	6.5-8.5							
	WK-BSKC 3014	14.0	8.5-10.5							
3.2 +0.08 -0.10	WK-BSKC 3206	6.0	1.5-3.0	6.0 +0.0 -0.4	0.9	3.3	27	1.95	1900	2500
	WK-BSKC 3208	8.0	3.0-5.0							
	WK-BSKC 3210	10.0	5.0-6.5							
	WK-BSKC 3212	12.0	6.5-8.5							
	WK-BSKC 3214	14.0	8.5-10.5							
	WK-BSKC 3216	16.0	10.5-12.5							
4.0 +0.08 -0.15	WK-BSKC 4006	6.0	2.0-3.0	7.5 +0.0 -0.5	1.0	4.1	27	2.42	2900	3650
	WK-BSKC 4008	8.0	2.5-4.5							
	WK-BSKC 4010	10.0	4.5-6.5							
	WK-BSKC 4012	12.0	6.5-8.5							
	WK-BSKC 4014	14.0	8.5-10.0							
	WK-BSKC 4016	16.0	10.0-12.0							
4.8 +0.08 -0.15	WK-BSKC 4808	8.0	2.5-4.0	9.0 +0.0 -0.5	1.2	4.9	27	2.9	4230	5340
	WK-BSKC 4810	10.0	4.0-6.0							
	WK-BSKC 4812	12.0	6.0-8.0							
	WK-BSKC 4814	14.0	8.0-9.5							
	WK-BSKC 4816	16.0	9.5-11.0							
	WK-BSKC 4818	18.0	11.0-13.0							
	WK-BSKC 4820	20.0	13.0-15.0							
	WK-BSKC 4825	25.0	15.0-20.0							
5.0 +0.08 -0.15	WK-BSKC 5008	8.0	2.5-4.5	9.0 +0.0 -0.5	1.2	5.1	27	2.9	4700	5800
	WK-BSKC 5010	10.0	4.5-6.0							
	WK-BSKC 5012	12.0	6.0-8.0							
	WK-BSKC 5014	14.0	8.0-9.5							
	WK-BSKC 5016	16.0	9.5-11.0							
	WK-BSKC 5018	18.0	11.0-13.0							
	WK-BSKC 5020	20.0	13.0-15.0							
	WK-BSKC 5025	25.0	15.0-20.0							



5050 Alu./Steel WK-1-ASKLF



MATERIAL

BODY: 5050 Alu.Alloy

MANDREL: Steel

FINISH

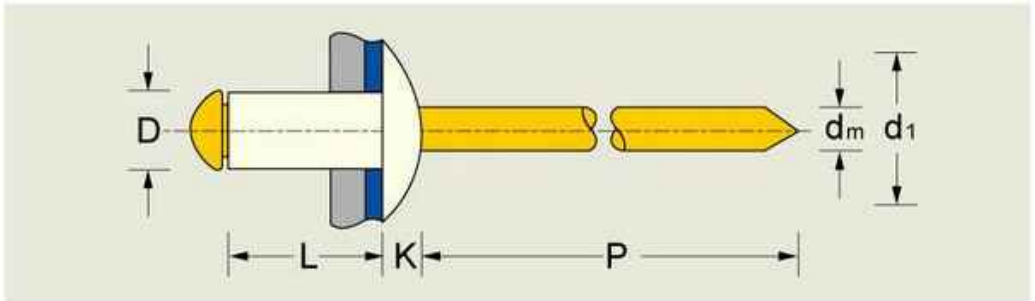
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-1-ASKLF 3206	6.0	1.0-3.5	9.5 +0.3 -0.7	2.00	3.3	27	1.78	400	500
	WK-1-ASKLF 3208	8.0	3.5-5.0							
	WK-1-ASKLF 3210	10.0	5.0-7.0							
	WK-1-ASKLF 3212	12.0	7.0-9.0							
	WK-1-ASKLF 3214	14.0	9.0-11.0							
	WK-1-ASKLF 3216	16.0	11.0-13.0							
4.0 +0.08 -0.15	WK-1-ASKLF 4006	6.0	1.0-3.0	12.0 +0.5 -1.0	2.50	4.1	27	2.18	800	1000
	WK-1-ASKLF 4008	8.0	3.0-5.0							
	WK-1-ASKLF 4010	10.0	5.0-6.5							
	WK-1-ASKLF 4012	12.0	6.5-8.5							
	WK-1-ASKLF 4014	14.0	8.5-10.5							
	WK-1-ASKLF 4016	16.0	10.5-12.5							
	WK-1-ASKLF 4018	18.0	12.5-14.5							
	WK-1-ASKLF 4020	20.0	14.5-16.5							
4.8 +0.08 -0.15	WK-1-ASKLF 4025	25.0	16.5-21.5							
	WK-1-ASKLF 4808	8.0	1.5-4.0	16 +0.5 -1.0	2.50	4.9	27	2.70	1000	1200
	WK-1-ASKLF 4810	10.0	4.0-6.0							
	WK-1-ASKLF 4812	12.0	6.0-8.0							
	WK-1-ASKLF 4814	14.0	8.0-10.0							
	WK-1-ASKLF 4816	16.0	10.0-12.0							
	WK-1-ASKLF 4818	18.0	12.0-14.0							
	WK-1-ASKLF 4820	20.0	14.0-16.0							
	WK-1-ASKLF 4822	22.0	16.0-18.0							
	WK-1-ASKLF 4824	24.0	18.0-20.0							
	WK-1-ASKLF 4825	25.0	20.0-21.0							
	WK-1-ASKLF 4830	30.0	21.0-25.0							
	WK-1-ASKLF 4835	35.0	25.0-30.0							



5052 Alu./Steel WK-2-ASKLF



MATERIAL

BODY: 5052 Alu.Alloy

MANDREL: Steel

FINISH

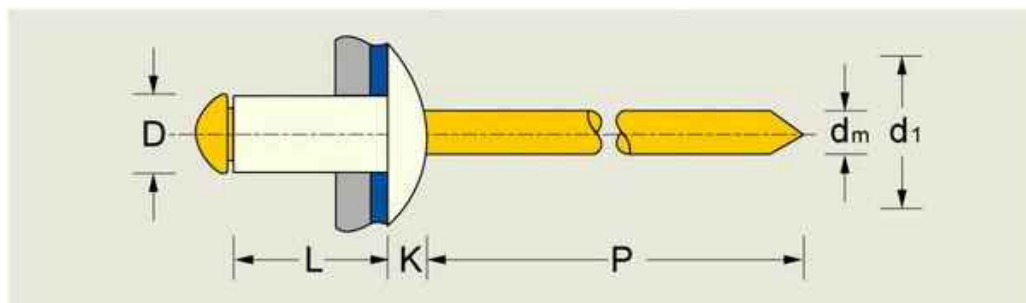
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-2-ASKLF 3206	6.0	1.0-3.5	9.5 +0.3 -0.7	2.00	3.3	27	1.78	650	800
	WK-2-ASKLF 3208	8.0	3.5-5.0							
	WK-2-ASKLF 3210	10.0	5.0-7.0							
	WK-2-ASKLF 3212	12.0	7.0-9.0							
	WK-2-ASKLF 3214	14.0	9.0-11.0							
	WK-2-ASKLF 3216	16.0	11.0-13.0							
4.0 +0.08 -0.15	WK-2-ASKLF 4006	6.0	1.0-3.0	12.0 +0.5 -1.0	2.50	4.1	27	2.18	900	1100
	WK-2-ASKLF 4008	8.0	3.0-5.0							
	WK-2-ASKLF 4010	10.0	5.0-6.5							
	WK-2-ASKLF 4012	12.0	6.5-8.5							
	WK-2-ASKLF 4014	14.0	8.5-10.5							
	WK-2-ASKLF 4016	16.0	10.5-12.5							
	WK-2-ASKLF 4018	18.0	12.5-14.5							
	WK-2-ASKLF 4020	20.0	14.5-16.5							
4.8 +0.08 -0.15	WK-2-ASKLF 4808	8.0	1.5-4.0	16 +0.5 -1.0	2.50	4.9	27	2.70	1300	1480
	WK-2-ASKLF 4810	10.0	4.0-6.0							
	WK-2-ASKLF 4812	12.0	6.0-8.0							
	WK-2-ASKLF 4814	14.0	8.0-10.0							
	WK-2-ASKLF 4816	16.0	10.0-12.0							
	WK-2-ASKLF 4818	18.0	12.0-14.0							
	WK-2-ASKLF 4820	20.0	14.0-16.0							
	WK-2-ASKLF 4822	22.0	16.0-18.0							
	WK-2-ASKLF 4824	24.0	18.0-20.0							
	WK-2-ASKLF 4825	25.0	20.0-21.0							
	WK-2-ASKLF 4830	30.0	21.0-25.0							
5.0 +0.08 -0.15	WK-2-ASKLF 5008	8.0	2.5-4.5	16 +0.5 -1.0	2.50	5.1	27	2.70	1400	2000
	WK-2-ASKLF 5010	10.0	4.5-6.0							
	WK-2-ASKLF 5012	12.0	6.0-8.0							
	WK-2-ASKLF 5014	14.0	8.0-10.0							
	WK-2-ASKLF 5016	16.0	10.0-12.0							
	WK-2-ASKLF 5018	18.0	12.0-14.0							
	WK-2-ASKLF 5020	20.0	14.0-16.0							
	WK-2-ASKLF 5025	25.0	16.0-21.0							
	WK-2-ASKLF 5030	30.0	21.0-25.0							



5154 Alu./Steel WK-3-ASKLF



MATERIAL

BODY: 5154 Alu.Alloy

MANDREL: Steel

FINISH

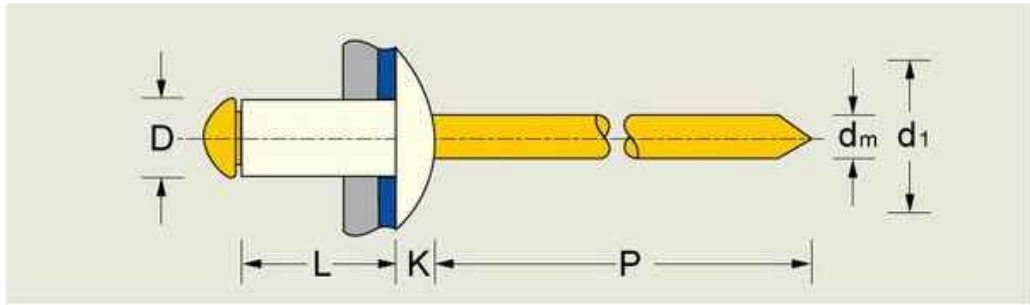
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-3-ASKLF 3206	6.0	1.0-3.5	9.5 +0.3 -0.7	2.00	3.3	27	1.78	700	950
	WK-3-ASKLF 3208	8.0	3.5-5.0							
	WK-3-ASKLF 3210	10.0	5.0-7.0							
	WK-3-ASKLF 3212	12.0	7.0-9.0							
	WK-3-ASKLF 3214	14.0	9.0-11.0							
	WK-3-ASKLF 3216	16.0	11.0-13.0							
4.0 +0.08 -0.15	WK-3-ASKLF 4006	6.0	1.0-3.0	12.0 +0.5 -1.0	2.20	4.1	27	2.18	1050	1600
	WK-3-ASKLF 4008	8.0	3.0-5.0							
	WK-3-ASKLF 4010	10.0	5.0-6.5							
	WK-3-ASKLF 4012	12.0	6.5-8.5							
	WK-3-ASKLF 4014	14.0	8.5-10.5							
	WK-3-ASKLF 4016	16.0	10.5-12.5							
	WK-3-ASKLF 4018	18.0	12.5-14.5							
	WK-3-ASKLF 4020	20.0	14.5-16.5							
4.8 +0.08 -0.15	WK-3-ASKLF 4808	8.0	1.5-4.0	14 +0.5 -1.0	2.50	4.9	27	2.70	1700	2250
	WK-3-ASKLF 4810	10.0	4.0-6.0							
	WK-3-ASKLF 4812	12.0	6.0-8.0							
	WK-3-ASKLF 4814	14.0	8.0-10.0							
	WK-3-ASKLF 4816	16.0	10.0-12.0							
	WK-3-ASKLF 4818	18.0	12.0-14.0							
	WK-3-ASKLF 4820	20.0	14.0-16.0							
	WK-3-ASKLF 4822	22.0	16.0-18.0							
	WK-3-ASKLF 4824	24.0	18.0-20.0							
	WK-3-ASKLF 4825	25.0	20.0-21.0							
	WK-3-ASKLF 4830	30.0	21.0-25.0							
	WK-3-ASKLF 4835	35.0	25.0-30.0							
5.0 +0.08 -0.15	WK-3-ASKLF 5008	8.0	2.5-4.5	14 +0.5 -1.0	2.50	5.1	27	2.70	1900	2500
	WK-3-ASKLF 5010	10.0	4.5-6.0							
	WK-3-ASKLF 5012	12.0	6.0-8.0							
	WK-3-ASKLF 5014	14.0	8.0-10.0							
	WK-3-ASKLF 5016	16.0	10.0-12.0							
	WK-3-ASKLF 5018	18.0	12.0-14.0							
	WK-3-ASKLF 5020	20.0	14.0-16.0							
	WK-3-ASKLF 5025	25.0	16.0-21.0							
	WK-3-ASKLF 5030	30.0	21.0-25.0							



Open Type Blind Rivet >> LARGE HEAD >> Steel/Steel WK-SSKLF



MATERIAL

BODY: Steel

MANDREL: Steel

FINISH

BODY: Zinc Plated

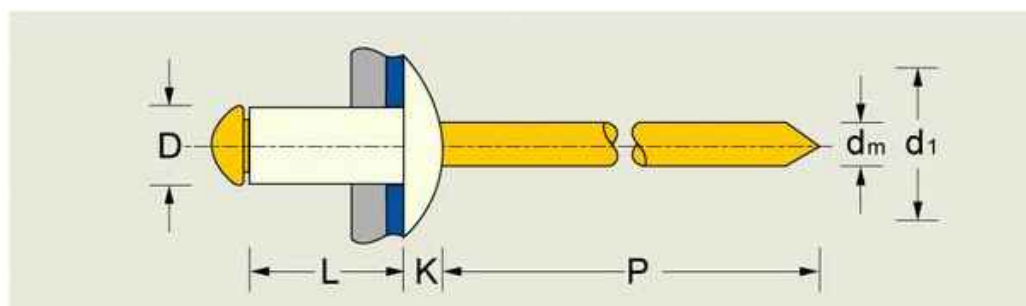
MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-SSKLF 3206	6.0	1.0-3.0	9.5 +0.3 -0.7	2.00	3.3	27	1.92	1160	1380
	WK-SSKLF 3208	8.0	3.0-5.0							
	WK-SSKLF 3210	10.0	5.0-7.0							
	WK-SSKLF 3212	12.0	7.0-9.0							
	WK-SSKLF 3214	14.0	9.0-11.0							
	WK-SSKLF 3216	16.0	11.0-13.0							
4.0 +0.08 -0.15	WK-SSKLF 4006	6.0	1.0-3.0	12.0 +0.5 -1.0	2.20	4.1	27	2.42	1700	2200
	WK-SSKLF 4008	8.0	3.0-5.0							
	WK-SSKLF 4010	10.0	5.0-6.5							
	WK-SSKLF 4012	12.0	6.5-8.5							
	WK-SSKLF 4014	14.0	8.5-10.5							
	WK-SSKLF 4016	16.0	10.5-12.5							
	WK-SSKLF 4018	18.0	12.5-14.5							
	WK-SSKLF 4020	20.0	14.5-16.5							
4.8 +0.08 -0.15	WK-SSKLF 4808	8.0	2.5-4.0	16 +0.5 -1.0	2.50	4.9	27	2.92	2400	3100
	WK-SSKLF 4810	10.0	4.0-6.0							
	WK-SSKLF 4812	12.0	6.0-8.0							
	WK-SSKLF 4814	14.0	8.0-10.0							
	WK-SSKLF 4816	16.0	10.0-12.0							
	WK-SSKLF 4818	18.0	12.0-14.0							
	WK-SSKLF 4820	20.0	14.0-16.0							
	WK-SSKLF 4822	22.0	16.0-18.0							
	WK-SSKLF 4824	24.0	18.0-20.0							
	WK-SSKLF 4825	25.0	20.0-21.0							
	WK-SSKLF 4830	30.0	21.0-25.0							
	WK-SSKLF 4835	35.0	25.0-30.0							
5.0 +0.08 -0.15	WK-SSKLF 5008	8.0	2.5-4.5	14 +0.5 -1.0	2.50	5.1	27	2.92	2600	4000
	WK-SSKLF 5010	10.0	4.5-6.0							
	WK-SSKLF 5012	12.0	6.0-8.0							
	WK-SSKLF 5014	14.0	8.0-10.0							
	WK-SSKLF 5016	16.0	10.0-12.0							
	WK-SSKLF 5018	18.0	12.0-14.0							
	WK-SSKLF 5020	20.0	14.0-16.0							
	WK-SSKLF 5025	25.0	16.0-21.0							
	WK-SSKLF 5030	30.0	21.0-25.0							



Open Type Blind Rivet >> LARGE HEAD >> All Stainless Steel WK-BBKLF

All Stainless Steel WK-BBKLF



MATERIAL

BODY: Stainless Steel

MANDREL: Stainless Steel

FINISH

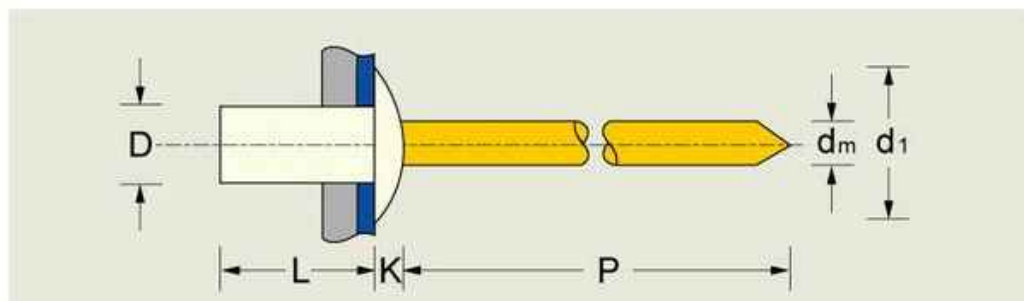
BODY: Polished

MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N				
3.2 +0.08 -0.15	WK-BBKLF 3206	6.0	1.5-3.5	9.5 +0.3 -0.7	2.00	3.3	27	1.95	1900	2500				
	WK-BBKLF 3208	8.0	3.5-5.0											
	WK-BBKLF 3210	10.0	5.0-7.0											
	WK-BBKLF 3212	12.0	7.0-9.0											
	WK-BBKLF 3214	14.0	9.0-11.0											
	WK-BBKLF 3216	16.0	11.0-13.0											
4.0 +0.08 -0.15	WK-BBKLF 4006	6.0	1.5-3.0	12.0 +0.5 -1.0	2.20	4.1	27	2.42	2900	3650				
	WK-BBKLF 4008	8.0	3.0-5.0											
	WK-BBKLF 4010	10.0	5.0-6.5											
	WK-BBKLF 4012	12.0	6.5-8.5											
	WK-BBKLF 4014	14.0	8.5-10.5											
	WK-BBKLF 4016	16.0	10.5-12.5											
	WK-BBKLF 4018	18.0	12.5-14.5											
	WK-BBKLF 4020	20.0	14.5-16.5											
	WK-BBKLF 4025	25.0	16.5-21.5											
	WK-BBKLF 4025	25.0	16.5-21.5	L≥ 25mm, body made of sheet material										
4.8 +0.08 -0.15	WK-BBKLF 4808	8.0	2.5-4.0	16 +0.5 -1.0	2.50	4.9	27	2.9	4230	5340				
	WK-BBKLF 4810	10.0	4.0-6.0											
	WK-BBKLF 4812	12.0	6.0-8.0											
	WK-BBKLF 4814	14.0	8.0-10.0											
	WK-BBKLF 4816	16.0	10.0-12.0											
	WK-BBKLF 4818	18.0	12.0-14.0											
	WK-BBKLF 4820	20.0	14.0-16.0											
	WK-BBKLF 4822	22.0	16.0-18.0											
	WK-BBKLF 4824	24.0	18.0-20.0											
	WK-BBKLF 4825	25.0	20.0-21.0											
	WK-BBKLF 4830	30.0	21.0-25.0											
	WK-BBKLF 4835	35.0	25.0-30.0											
	WK-BBKLF 4830	30.0	21.0-25.0	L≥ 30mm, body made of sheet material										
	WK-BBKLF 4835	35.0	25.0-30.0	L≥ 30mm, body made of sheet material										
5.0 +0.08 -0.15	WK-BBKLF 5008	8.0	2.5-4.0	16 +0.5 -1.0	2.50	5.1	27	2.9	4700	5800				
	WK-BBKLF 5010	10.0	4.0-6.0											
	WK-BBKLF 5012	12.0	6.0-8.0											
	WK-BBKLF 5014	14.0	8.0-10.0											
	WK-BBKLF 5016	16.0	10.0-12.0											
	WK-BBKLF 5018	18.0	12.0-14.0											
	WK-BBKLF 5020	20.0	14.0-16.0											
	WK-BBKLF 5025	25.0	16.0-21.0											
	WK-BBKLF 5030	30.0	21.0-25.0											
	WK-BBKLF 5030	30.0	21.0-25.0	L≥ 30mm, body made of sheet material										



Alu./Steel WK-ASF



MATERIAL

BODY: 5056 Alu.Alloy

MANDREL: Steel

FINISH

BODY: Polished

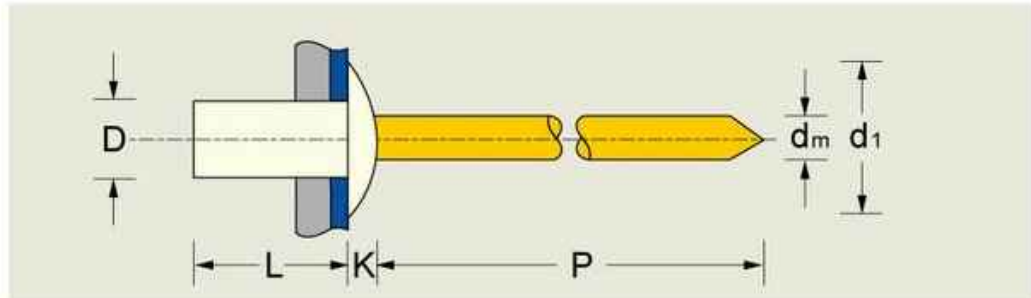
MANDREL: Phosphated

D	Art. Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ASF 320065	6.5	0.5-2.0	6.5 +0.2 -0.7	1.3	3.3	27	1.7	1100	1250
	WK-ASF 320080	8.0	2.0-3.5							
	WK-ASF 320095	9.5	3.5-5.0							
	WK-ASF 320110	11.0	5.0-6.5							
	WK-ASF 320125	12.5	6.5-8.0							
4.0 +0.08 -0.15	WK-ASF 400080	8.0	0.5-3.5	8.0 +0.4 -1.0	1.7	4.1	27	2.18	1600	2200
	WK-ASF 400095	9.5	3.5-5.0							
	WK-ASF 400110	11.0	5.0-6.5							
	WK-ASF 400125	12.5	6.5-8.0							
	WK-ASF 400150	15.0	8.0-10.5							
4.8 +0.08 -0.15	WK-ASF 480080	8.0	1.0-3.0	9.5 +0.6 -1.0	2.0	4.9	27	2.63	223	3100
	WK-ASF 480095	9.5	3.0-5.0							
	WK-ASF 480110	11.0	5.0-6.5							
	WK-ASF 480130	13.0	6.5-8.0							
	WK-ASF 480145	14.5	8.0-9.5							
	WK-ASF 480160	16.0	9.5-11.0							
	WK-ASF 480180	18.0	11.0-13.0							
	WK-ASF 480210	21.0	13.0-16.0							
6.4 +0.08 -0.15	WK-ASF 640125	12.5	1.5-6.0	12.8 +0.6 -1.0	2.7	6.5	27	3.7	4000	4900
	WK-ASF 640160	16.0	6.0-8.5							
	WK-ASF 640180	18.0	8.5-10.5							
	WK-ASF 640200	20.0	10.5-12.5							
	WK-ASF 640250	25.0	12.5-17.5							



Closed Type Blind Rivet >> NORMAL >> Alu./Alu. WK-AAF

Alu./Alu. WK-AAF



MATERIAL

BODY: Aluminium

MANDREL: Aluminium

FINISH

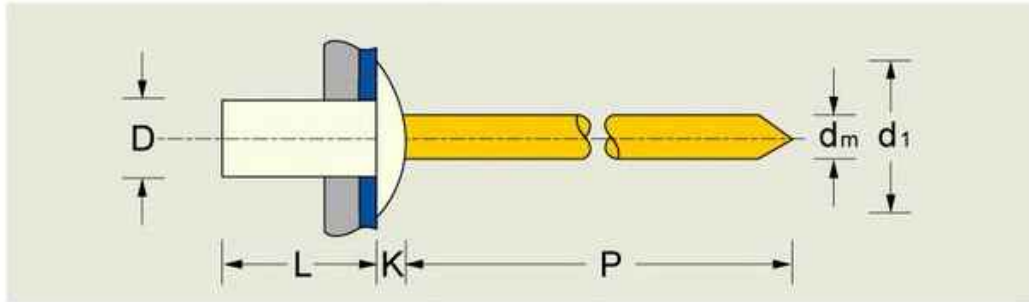
BODY: Polished

MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2	WK-AAF 320080	8.0	0.5-3.5	6.5						
+0.08	WK-AAF 320095	9.5	3.5-5.0	+0.2	1.3	3.3	27	1.8	450	49
-0.10	WK-AAF 320110	11.0	5.0-6.5	-0.7						
4.0	WK-AAF 400095	9.5	1.0-5.0	8.0						
+0.08	WK-AAF 400115	11.5	5.0-6.5	+0.4	1.7	4.1	27	2.2	580	760
-0.15	WK-AAF 400125	12.5	6.5-8.0	-1.0						
4.8	WK-AAF 480095	9.5	1.0-4.5							
+0.08	WK-AAF 480115	11.5	4.5-6.5	9.5						
-0.15	WK-AAF 480125	12.5	4.5-7.5	+0.6	2.0	4.9	27	2.65	940	1120
	WK-AAF 480145	14.5	6.5-6.5	-1.0						
	WK-AAF 480180	18.0	9.5-13.5							



Steel/Steel WK-SSF



MATERIAL

BODY: Steel

MANDREL: Steel

FINISH

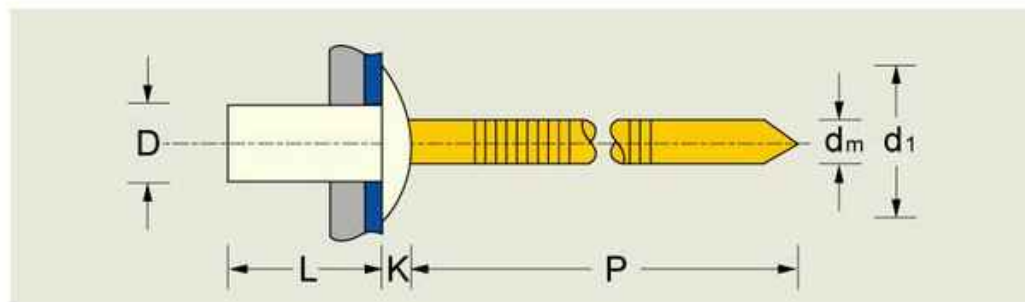
BODY: Zinc Plated

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-SSF 320060 WK-SSF 320080 WK-SSF 320095 WK-SSF 320120	6.0 8.0 9.5 12.0	0.5-1.5 1.5-3.0 3.0-5.0 5.0-6.5	6.5 +0.2 -0.7	1.3	3.3	27	1.9	1150	1300
4.0 +0.08 -0.15	WK-SSF 400060 WK-SSF 400080 WK-SSF 400100 WK-SSF 400120 WK-SSF 400150	6.0 8.0 10.0 12.0 15.0	0.5-1.5 1.5-3.0 3.0-5.0 5.0-6.5 6.5-10.0	8.0 +0.4 -1.0	1.7	4.1	27	2.3	1700	1860
4.8 +0.08 -0.15	WK-SSF 480080 WK-SSF 480100 WK-SSF 480125 WK-SSF 480150 WK-SSF 480180 WK-SSF 480210	8.0 10.0 12.5 15.0 18.0 21.0	1.0-3.0 3.0-5.0 5.0-7.0 7.0-9.5 9.5-12.5 13.0-16.0	9.5 +0.6 -1.0	2.0	4.9	27	2.9	2400	2800
6.4 +0.08 -0.15	WK-SSF 640150 WK-SSF 640160 WK-SSF 640210	15.0 16.0 21.0	3.0-6.5 6.5-8.0 8.0-12.5	12.8 +0.6 -1.0	2.7	6.5	27	3.8	3600	4000



All Stainless Steel WK-BBF-S



MATERIAL

BODY: 304 Stainless Steel

MANDREL: 420 Stainless Steel

FINISH

BODY: Polished

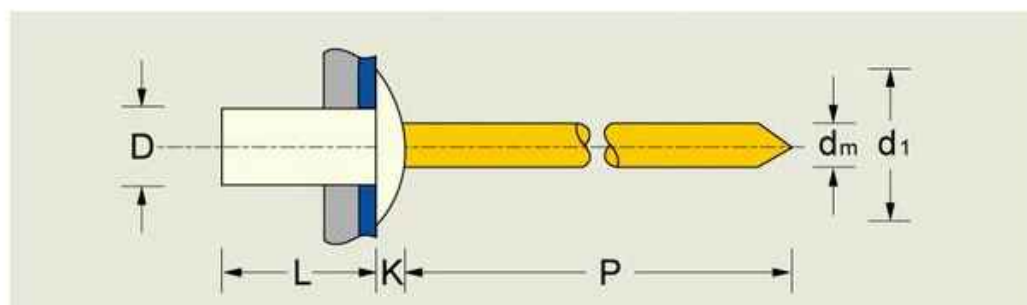
MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-BBF-S 320060	6.0	0.5-1.5	6.5 +0.2 -0.7	1.3	3.3	27	1.9	2000	2200
	WK-BBF-S 320080	8.0	1.5-3.0							
	WK-BBF-S 320095	9.5	3.0-4.5							
	WK-BBF-S 320120	12.0	4.5-6.5							
	WK-BBF-S 320140	14.0	6.5-8.0							
4.0 +0.08 -0.15	WK-BBF-S 400060	6.0	0.5-1.5	8.0 +0.4 -1.0	1.7	4.1	27	2.3	3120	3560
	WK-BBF-S 400080	8.0	1.5-3.0							
	WK-BBF-S 400095	9.5	3.0-5.0							
	WK-BBF-S 400120	12.0	5.0-6.5							
	WK-BBF-S 400140	14.0	6.5-8.0							
4.8 +0.08 -0.15	WK-BBF-S 480080	8.0	1.0-3.0	9.5 +0.6 -1.0	2.0	4.9	27	2.9	4000	4400
	WK-BBF-S 480095	9.5	3.0-5.0							
	WK-BBF-S 480120	12.0	5.0-6.5							
	WK-BBF-S 480140	14.0	6.5-8.0							
	WK-BBF-S 480160	16.0	8.0-9.5							
6.4 +0.08 -0.15	WK-BBF-S 640120	12.0	1.5-6.0	12.8 +0.6 -1.0	2.7	6.5	27	3.8	6000	8000
	WK-BBF-S 640160	16.0	6.0-8.0							
	WK-BBF-S 640180	18.0	8.0-10.0							
	WK-BBF-S 640200	20.0	10.0-12.0							
	WK-BBF-S 640250	25.0	12.0-17.0							



Closed Type Blind Rivet >> NORMAL >> Alu./Stainless Steel WK-ABF

Alu./Stainless Steel WK-ABF



MATERIAL

BODY: 5056 Alu. Alloy

MANDREL: Stainless Steel

FINISH

BODY: Polished

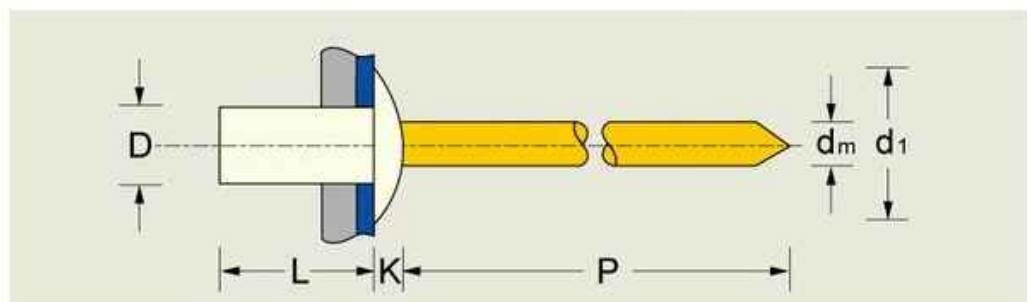
MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ABF 320065	6.5	0.5-2.0	6.5 +0.2 -0.7	1.3	3.3	27	1.7	1100	1250
	WK-ABF 320080	8.0	2.0-3.5							
	WK-ABF 320098	9.5	3.5-5.0							
	WK-ABF 320110	11.0	5.0-6.5							
	WK-ABF 320125	12.5	6.5-8.0							
4.0 +0.08 -0.15	WK-ABF 400080	8.0	0.5-3.5	8.0 +0.4 -1.0	1.7	4.1	27	2.18	1600	2200
	WK-ABF 400095	9.5	3.5-5.0							
	WK-ABF 400110	11.0	5.0-6.5							
	WK-ABF 400125	12.5	6.5-8.0							
	WK-ABF 400150	15.0	8.0-10.5							
4.8 +0.08 -0.15	WK-ABF 480080	8.0	1.0-3.0	9.5 +0.6 -1.0	2.0	4.9	27	2.63	2230	3100
	WK-ABF 480095	9.5	3.0-5.0							
	WK-ABF 480110	11.0	5.0-6.0							
	WK-ABF 480125	12.5	6.0-7.5							
	WK-ABF 480140	14.0	7.5-9.0							
	WK-ABF 480160	16.0	9.0-11.0							
	WK-ABF 480180	18.0	11.0-13.0							
	WK-ABF 480210	21.0	13.0-16.0							
	WK-ABF 480250	25.0	16.0-20.0							



Closed Type Blind Rivet >> NORMAL >> Copper/Steel WK-CSF

WK-CSF



MATERIAL

BODY: Copper

MANDREL: Steel

FINISH

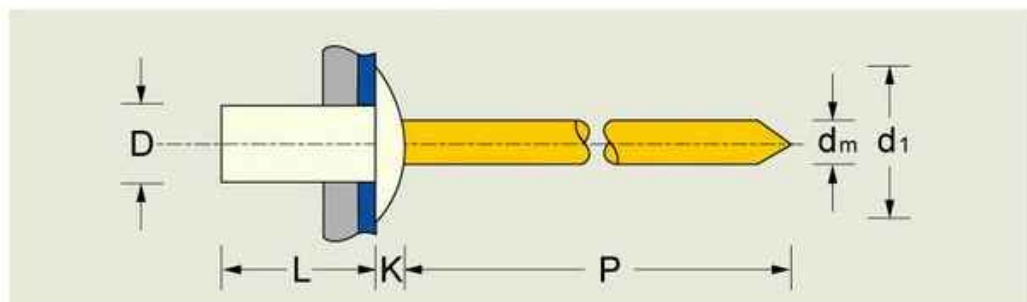
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-CSF 320065 WK-CSF 320080 WK-CSF 320095 WK-CSF 320125	6.5 8.0 9.5 12.5	0.5-2.0 2.0-3.5 3.5-5.0 5.0-8.0	6.5 +0.2 -0.7	1.3	3.3	27	1.7	980	1340
4.0 +0.08 -0.15	WK-CSF 400080 WK-CSF 400100 WK-CSF 400120 WK-CSF 400150	8.0 10.0 12.0 15.0	0.5-3.0 3.0-5.0 5.0-6.5 6.5-10.0	8.0 +0.4 -1.0	1.7	4.1	27	2.2	1350	2000
4.8 +0.08 -0.15	WK-CSF 480095 WK-CSF 480115 WK-CSF 480125 WK-CSF 480150	9.5 11.5 12.5 15.0	1.0-5.0 5.0-6.5 5.0-7.5 7.5-10.0	9.5 +0.6 -1.0	2.0	4.9	27	2.65	1950	2800



WK-CBF



MATERIAL

BODY: Copper

MANDREL: Stainless Steel

FINISH

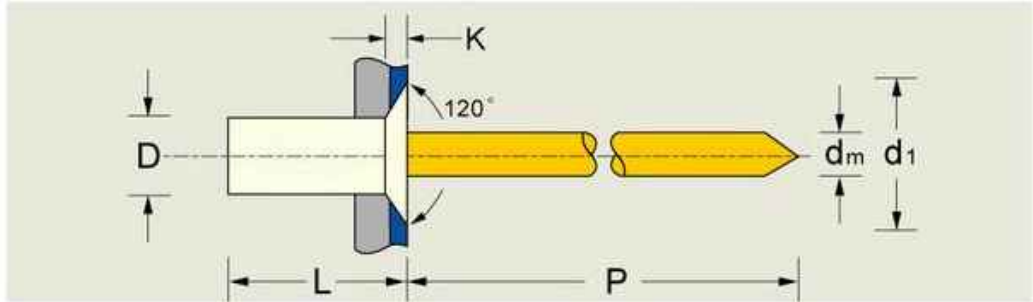
BODY: Polished

MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-CBF 320065 WK-CBF 320080 WK-CBF 320095 WK-CBF 320125	6.5 8.0 9.5 12.5	0.5-2.0 2.0-3.5 3.5-5.0 5.0-8.0	6.5 +0.2 -0.7	1.3	3.3	27	1.7	980	1340
4.0 +0.08 -0.15	WK-CBF 400080 WK-CBF 400100 WK-CBF 400120 WK-CBF 400150	8.0 10.0 12.0 15.0	0.5-3.0 3.0-5.0 5.0-6.5 6.5-10.0	8.0 +0.4 -1.0	1.7	4.1	27	2.2	1350	2000
4.8 +0.08 -0.15	WK-CBF 480095 WK-CBF 480115 WK-CBF 480125 WK-CBF 480150	9.5 11.5 12.5 15.0	1.0-5.0 5.0-6.5 5.0-7.5 7.5-10.0	9.5 +0.6 -1.0	2.0	4.9	27	2.65	1950	2800



Alu./Steel WK-ASF-C



MATERIAL

BODY: 5056 Alu. Alloy

MANDREL: Steel

FINISH

BODY: Polished

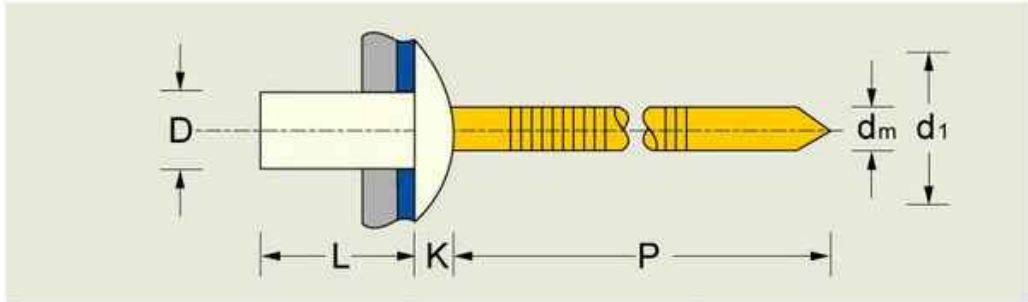
MANDREL: Phosphated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ASF-C 320080	8.0	2.0-3.5	6.5 +0.2 -0.7	1.3	3.3	27	1.7	1100	1250
	WK-ASF-C 320095	9.5	3.5-5.0							
	WK-ASF-C 320110	11.0	5.0-6.5							
	WK-ASF-C 320125	12.5	6.5-8.0							
	WK-ASF-C 320135	13.5	8.0-9.0							
4.0 +0.08 -0.15	WK-ASF-C 400095	9.5	2.5-4.5	8.0 +0.4 -1.0	1.7	4.1	27	27	1600	2200
	WK-ASF-C 400110	11.0	4.5-6.5							
	WK-ASF-C 400125	12.5	6.5-8.0							
	WK-ASF-C 400145	14.5	8.0-10.0							
4.8 +0.08 -0.15	WK-ASF-C 480095	9.5	3.0-4.5	9.5 +0.6 -1.0	2.0	4.9	27	27	2230	3100
	WK-ASF-C 480110	11.0	4.5-6.0							
	WK-ASF-C 480130	13.0	6.5-8.0							
	WK-ASF-C 480145	14.5	8.0-9.5							
	WK-ASF-C 480160	16.0	9.5-11.0							
	WK-ASF-C 480180	18.0	11.0-13.0							
	WK-ASF-C 480210	21.0	13.0-16.0							



Closed Type Blind Rivet >> LARGE HEAD >> All Stainless Steel WK-BBF-LF-S

All Stainless Steel WK-BBF-LF-S



MATERIAL

BODY: 304 Stainless Steel

MANDREL: 420 Stainless Steel

FINISH

BODY: Polished

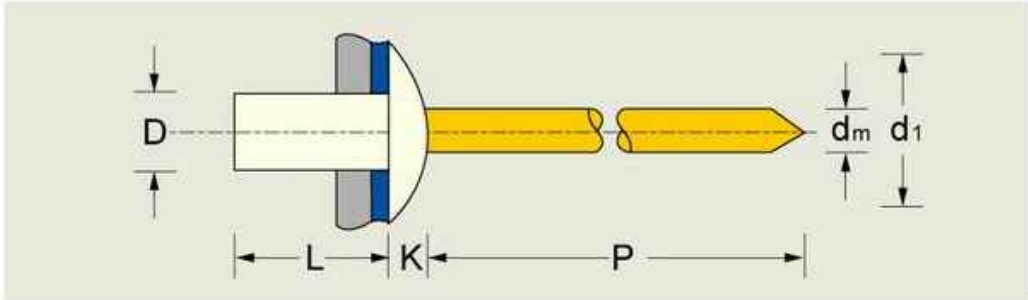
MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-BBF-LF-S 320100 WK-BBF-LF-S 320120	10.0 12.0	9.5 +0.3 -0.4	9.5 +0.3 -0.4	2.0	3.3	27	1.9	2000	23200
4.0 +0.08 -0.15	WK-BBF-LF-S 400120 WK-BBF-LF-S 400140 WK-BBF-LF-S 400160 WK-BBF-LF-S 400180	12.0 14.0 16.0 18.0	12.0 +0.5 -1.0	12.0 +0.5 -1.0	2.2	4.1	27	2.3	3120	3560
4.8 +0.08 -0.15	WK-BBF-LF-S 480120 WK-BBF-LF-S 480140 WK-BBF-LF-S 480160 WK-BBF-LF-S 480180	12.0 14.0 16.0 18.0	14.0 +0.5 -1.0	14 +0.5 -1.0	2.5	4.9	27	2.9	4000	4400



Closed Type Blind Rivet >> LARGE HEAD >> Alu./Steel WK-ASF-LF

Alu./Steel WK-ASF-LF



MATERIAL

BODY: 5056 Alu. Alloy
MANDREL: Steel

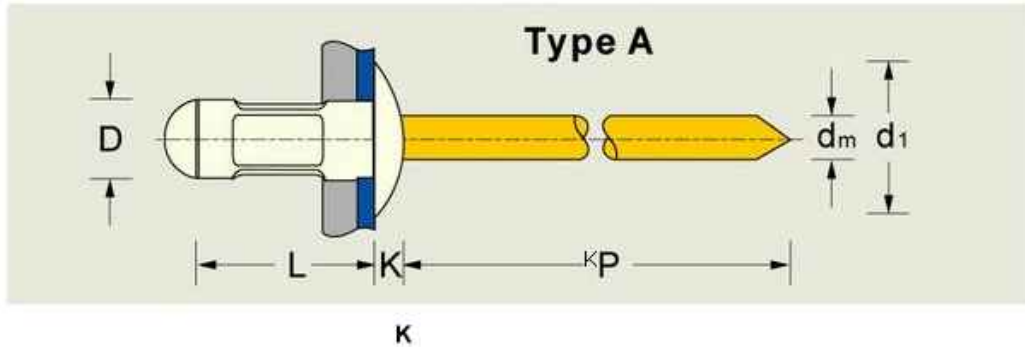
FINISH

BODY: Polished
MANDREL: Phosphated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ASF-LF 320095 WK-ASF-LF 320110 WK-ASF-LF 320125	9.5 11.0 12.5	3.5-5.0 5.0-6.5 6.5-8.0	9.5 +0.3 -0.4	2.0	3.3	27	1.7	1100	1250
4.0 +0.08 -0.15	WK-ASF-LF 400125 WK-ASF-LF 400150	12.5 15.0	6.5-8.0 8.0-10.5	12.0 +0.5 -1.0	2.2	4.1	27	2.18	1600	2200
4.8 +0.08 -0.15	WK-ASF-LF 480130 WK-ASF-LF 480160 WK-ASF-LF 480180 WK-ASF-LF 480210	13.0 16.0 18.0 21.0	6.5-8.0 8.0-11.0 11.0-13.0 13.0-16.0	14 +0.5 -1.0	2.5	4.9	27	2.63	2230	3100



Alu./Steel Multi-grip W -ASMG-A



MATERIAL

BODY: Aluminium

MANDREL: Steel

FINISH

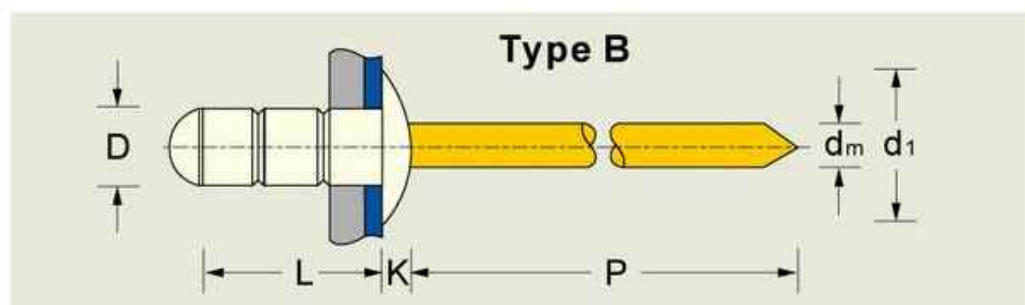
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	W -ASMG 3206-A	6.0	1.0-3.5	6.0 ±0.25	1.4	3.3	27	1.78	680	980
	W -ASMG 3208-A	8.0	1.0-5.0							
	W -ASMG 3210-A	10.0	2.5-7.0							
	W -ASMG 3212-A	12.0	4.5-9.0							
	W -ASMG 3214-A	14.0	9.0-11.0							
	W -ASMG 3216-A	16.0	6.5-12.5							
4.0 +0.08 -0.15	W -ASMG 4006-A	6.0	1.0-3.0	8.0 ±0.3	1.7	4.1	27	2.18	950	1500
	W -ASMG 4008-A	8.0	1.0-5.0							
	W -ASMG 4010-A	10.0	1.5-6.5							
	W -ASMG 4012-A	12.0	3.5-8.5							
	W -ASMG 4014-A	14.0	5.5-10.5							
	W -ASMG 4016-A	16.0	6.0-12.5							
	W -ASMG 4018-A	18.0	9.5-14.5							
	W -ASMG 4020-A	20.0	11.5-16.5							
4.8 +0.08 -0.15	WK-ASMG 4810-A	10.0	1.5-6.0	9.5 ±0.3	2.0	4.9	27	2.70	1320	2000
	WK-ASMG 4812-A	12.0	2.0-8.0							
	WK-ASMG 4814-A	14.0	3.5-9.5							
	WK-ASMG 4816-A	16.0	6.0-12.5							
	WK-ASMG 4818-A	18.0	8.0-14.0							
	WK-ASMG 4820-A	20.0	10.0-16.0							
	WK-ASMG 4822-A	22.0	12.0-18.0							
	WK-ASMG 4824-A	24.0	12.5-19.5							
	WK-ASMG 4827-A	27.0	17.0-23.0							
	WK-ASMG 4830-A	30.0	20.0-25.0							



Alu./Steel Multi-grip WK-ASMG-B



MATERIAL

BODY: Aluminium

MANDREL: Steel

FINISH

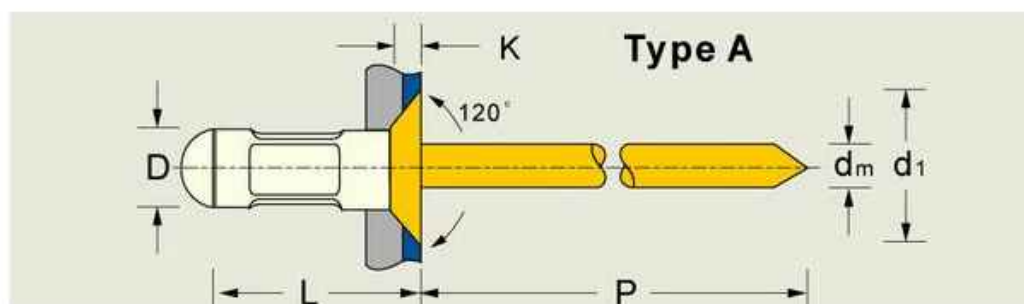
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ASMG 3206-B	6.0	1.0-3.5	6.0 ±0.25	1.4	3.3	27	1.78	680	980
	WK-ASMG 3208-B	8.0	1.0-5.0							
	WK-ASMG 3210-B	10.0	2.5-7.0							
	WK-ASMG 3212-B	12.0	4.5-9.0							
	WK-ASMG 3214-B	14.0	9.0-11.0							
	WK-ASMG 3216-B	16.0	6.5-12.5							
4.0 +0.08 -0.15	WK-ASMG 4006-B	6.0	1.0-3.0	8.0 ±0.3	1.7	4.1	27	2.18	950	1500
	WK-ASMG 4008-B	8.0	1.0-5.0							
	WK-ASMG 4010-B	10.0	1.5-6.5							
	WK-ASMG 4012-B	12.0	3.5-8.5							
	WK-ASMG 4014-B	14.0	5.5-10.5							
	WK-ASMG 4016-B	16.0	6.0-12.5							
	WK-ASMG 4018-B	18.0	9.5-14.5							
	WK-ASMG 4020-B	20.0	11.5-16.5							
4.8 +0.08 -0.15	WK-ASMG 4810-B	10.0	1.5-6.0	9.5 ±0.3	2.0	4.9	27	2.70	1320	2000
	WK-ASMG 4812-B	12.0	2.0-8.0							
	WK-ASMG 4814-B	14.0	3.5-9.5							
	WK-ASMG 4816-B	16.0	6.0-12.5							
	WK-ASMG 4818-B	18.0	8.0-14.0							
	WK-ASMG 4820-B	20.0	10.0-16.0							
	WK-ASMG 4822-B	22.0	12.0-18.0							
	WK-ASMG 4824-B	24.0	12.5-19.5							
	WK-ASMG 4827-B	27.0	17.0-23.0							
	WK-ASMG 4830-B	30.0	20.0-25.0							



Alu./Steel Multi-grip WK-ASMG-C-A



MATERIAL

BODY: Aluminium

MANDREL: Steel

FINISH

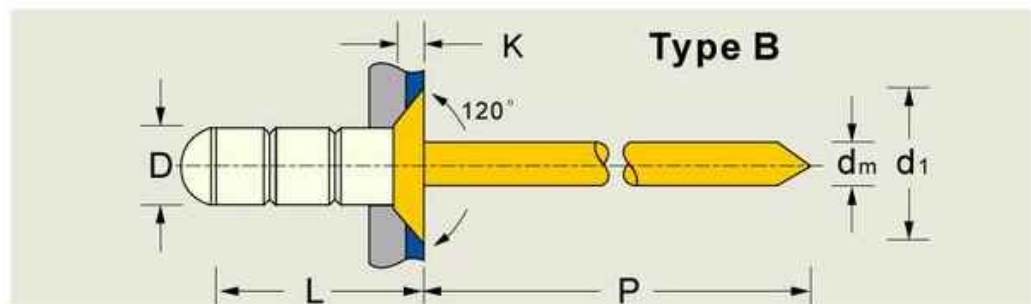
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ASMG-C 3208-A	8.0	1.5-5.0	6.0 +0.0 -0.4	0.9	3.3	27	1.78	680	980
	WK-ASMG-C 3210-A	10.0	2.5-7.0							
	WK-ASMG-C 3212-A	12.0	4.5-9.0							
	WK-ASMG-C 3214-A	14.0	6.5-11.0							
	WK-ASMG-C 3216-A	16.0	8.5-13.0							
4.0 +0.08 -0.15	WK-ASMG-C 4008-A	8.0	1.0-5.0	8.0 +0.0 -0.5	1.0	4.1	27	2.18	950	1500
	WK-ASMG-C 4010-A	10.0	1.5-6.5							
	WK-ASMG-C 4012-A	12.0	3.5-8.5							
	WK-ASMG-C 4014-A	14.0	5.5-10.5							
	WK-ASMG-C 4016-A	16.0	7.0-12.5							
	WK-ASMG-C 4018-A	18.0	9.5-14.5							
4.8 +0.08 -0.15	WK-ASMG-C 4020-A	20.0	11.0-16.5							
	WK-ASMG-C 4810-A	10.0	1.5-6.0	9.5 +0.0 -0.5	1.2	4.9	27	2.70	1320	2000
	WK-ASMG-C 4812-A	12.0	2.0-8.0							
	WK-ASMG-C 4814-A	14.0	4.0-10.0							
	WK-ASMG-C 4816-A	16.0	6.0-12.0							
	WK-ASMG-C 4818-A	18.0	8.0-14.0							
	WK-ASMG-C 4820-A	20.0	10.0-16.0							
	WK-ASMG-C 4822-A	22.0	12.0-18.0							
	WK-ASMG-C 4824-A	24.0	14.0-20.0							
	WK-ASMG-C 4827-A	27.0	17.0-23.0							
	WK-ASMG-C 4830-A	30.0	20.0-25.0							



Alu./Steel Multi-grip WK-ASMG-C-B



MATERIAL

BODY: Aluminium

MANDREL: Steel

FINISH

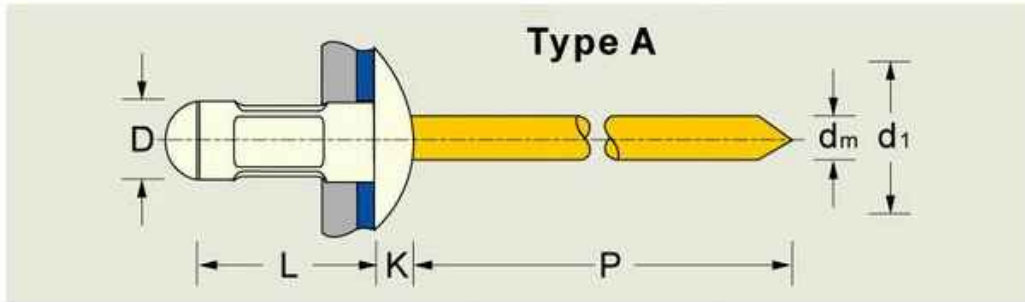
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ASMG-C 3208-B	8.0	1.5-5.0	6.0 +0.0 -0.4	0.9	3.3	27	1.78	680	980
	WK-ASMG-C 3210-B	10.0	2.5-7.0							
	WK-ASMG-C 3212-B	12.0	4.5-9.0							
	WK-ASMG-C 3214-B	14.0	6.5-11.0							
	WK-ASMG-C 3216-B	16.0	8.5-13.0							
4.0 +0.08 -0.15	WK-ASMG-C 4008-B	8.0	1.0-5.0	8.0 +0.0 -0.5	1.0	4.1	27	2.18	950	1500
	WK-ASMG-C 4010-B	10.0	1.5-6.5							
	WK-ASMG-C 4012-B	12.0	3.5-8.5							
	WK-ASMG-C 4014-B	14.0	5.5-10.5							
	WK-ASMG-C 4016-B	16.0	7.0-12.5							
	WK-ASMG-C 4018-B	18.0	9.5-14.5							
	WK-ASMG-C 4020-B	20.0	11.0-16.5							
4.8 +0.08 -0.15	WK-ASMG-C 4810-B	10.0	1.5-6.0	9.5 +0.0 -0.5	1.2	4.9	27	2.70	1320	2000
	WK-ASMG-C 4812-B	12.0	2.0-8.0							
	WK-ASMG-C 4814-B	14.0	4.0-10.0							
	WK-ASMG-C 4816-B	16.0	6.0-12.0							
	WK-ASMG-C 4818-B	18.0	8.0-14.0							
	WK-ASMG-C 4820-B	20.0	10.0-16.0							
	WK-ASMG-C 4822-B	22.0	12.0-18.0							
	WK-ASMG-C 4824-B	24.0	14.0-20.0							
	WK-ASMG-C 4827-B	27.0	17.0-23.0							
	WK-ASMG-C 4830-B	30.0	20.0-25.0							



Alu./Steel Multi-grip WK-ASMG-LF-A



MATERIAL

BODY: Aluminium

MANDREL: Steel

FINISH

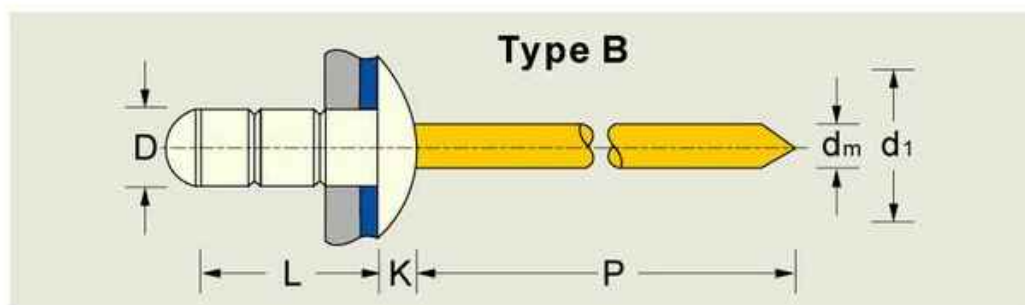
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ASMG-LF 3208-A	8.0	1.0-5.0	9.5 +0.0 -0.5	2.0	3.3	27	1.78	680	980
	WK-ASMG-LF 3210-A	10.0	2.5-7.0							
	WK-ASMG-LF 3212-A	12.0	4.5-9.0							
	WK-ASMG-LF 3214-A	14.0	6.5-11.0							
	WK-ASMG-LF 3216-A	16.0	8.5-12.5							
4.0 +0.08 -0.15	WK-ASMG-LF 4008-A	8.0	1.0-5.0	12 +0.0 -0.5	2.2	4.1	27	2.18	950	1500
	WK-ASMG-LF 4010-A	10.0	1.5-6.5							
	WK-ASMG-LF 4012-A	12.0	3.5-8.5							
	WK-ASMG-LF 4014-A	14.0	5.5-10.5							
	WK-ASMG-LF 4016-A	16.0	6.5-12.5							
	WK-ASMG-LF 4018-A	18.0	9.5-14.5							
4.8 +0.08 -0.15	WK-ASMG-LF 4020-A	20.0	11.5-16.5							
	WK-ASMG-LF 4810-A	10.0	1.0-6.0	16 +0.0 -0.5	2.5	4.9	27	2.78	1320	2000
	WK-ASMG-LF 4812-A	12.0	2.0-8.0							
	WK-ASMG-LF 4814-A	14.0	4.0-10.0							
	WK-ASMG-LF 4816-A	16.0	6.0-12.0							
	WK-ASMG-LF 4818-A	18.0	8.0-14.0							
	WK-ASMG-LF 4820-A	20.0	10.0-16.0							
	WK-ASMG-LF 4824-A	24.0	12.0-20.0							
	WK-ASMG-LF 4825-A	25.0	12.0-21.0							



Alu./Steel Multi-grip WK-ASMG-LF-B



MATERIAL

BODY: Aluminium

MANDREL: Steel

FINISH

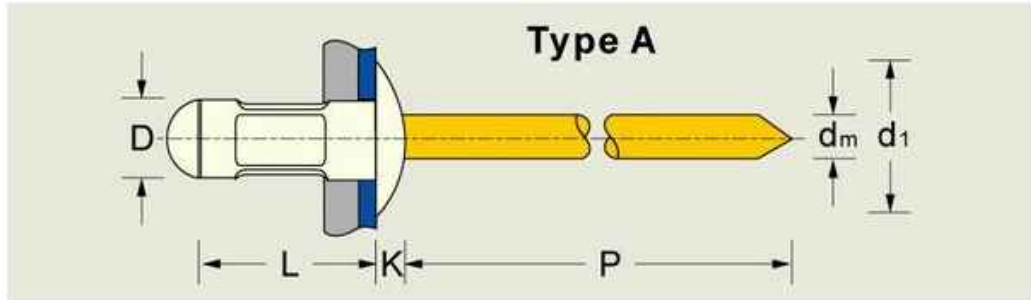
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ASMG-LF 3208-B	8.0	1.0-5.0	9.5 +0.0 -0.5	2.0	3.3	27	1.78	680	980
	WK-ASMG-LF 3210-B	10.0	2.5-7.0							
	WK-ASMG-LF 3212-B	12.0	4.5-9.0							
	WK-ASMG-LF 3214-B	14.0	6.5-11.0							
	WK-ASMG-LF 3216-B	16.0	8.5-12.5							
4.0 +0.08 -0.15	WK-ASMG-LF 4008-B	8.0	1.0-5.0	12 +0.0 -0.5	2.2	4.1	27	2.18	950	1500
	WK-ASMG-LF 4010-B	10.0	1.5-6.5							
	WK-ASMG-LF 4012-B	12.0	3.5-8.5							
	WK-ASMG-LF 4014-B	14.0	5.5-10.5							
	WK-ASMG-LF 4016-B	16.0	6.5-12.5							
	WK-ASMG-LF 4018-B	18.0	9.5-14.5							
4.8 +0.08 -0.15	WK-ASMG-LF 4020-B	20.0	11.5-16.5							
	WK-ASMG-LF 4810-B	10.0	1.0-6.0	16 +0.0 -0.5	2.5	4.9	27	2.78	1320	2000
	WK-ASMG-LF 4812-B	12.0	2.0-8.0							
	WK-ASMG-LF 4814-B	14.0	4.0-10.0							
	WK-ASMG-LF 4816-B	16.0	6.0-12.0							
	WK-ASMG-LF 4818-B	18.0	8.0-14.0							
	WK-ASMG-LF 4820-B	20.0	10.0-16.0							
	WK-ASMG-LF 4824-B	24.0	12.0-20.0							
	WK-ASMG-LF 4825-B	25.0	12.0-21.0							



Alu./Stainless Steel Multi-grip WK-ABMG-A



MATERIAL

BODY: Aluminium

MANDREL: Stainless Steel

FINISH

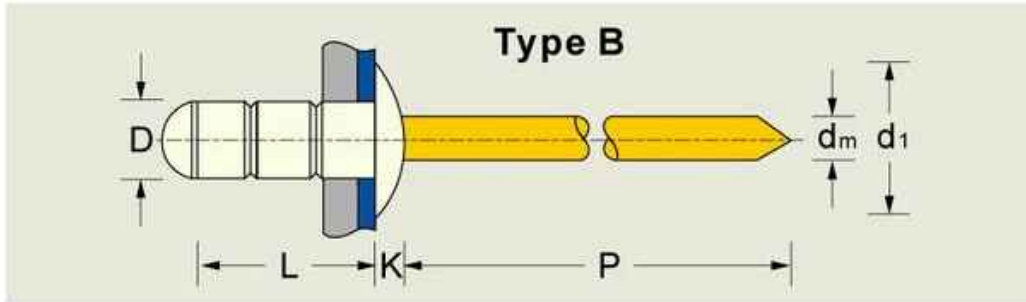
BODY: Polished

MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ABMG 3206-A	6.0	1.0-3.5	6.0 ±0.25	1.4	3.3	27	1.78	680	980
	WK-ABMG 3208-A	8.0	1.0-5.0							
	WK-ABMG 3210-A	10.0	2.5-7.0							
	WK-ABMG 3212-A	12.0	4.5-9.0							
	WK-ABMG 3214-A	14.0	9.0-11.0							
	WK-ABMG 3216-A	16.0	6.5-12.5							
4.0 +0.08 -0.15	WK-ABMG 4006-A	6.0	1.0-3.0	8.0 ±0.3	1.7	4.1	27	2.18	950	1500
	WK-ABMG 4008-A	8.0	1.0-5.0							
	WK-ABMG 4010-A	10.0	1.5-6.5							
	WK-ABMG 4012-A	12.0	3.5-8.5							
	WK-ABMG 4014-A	14.0	5.5-10.5							
	WK-ABMG 4016-A	16.0	6.0-12.5							
	WK-ABMG 4018-A	18.0	9.5-14.5							
	WK-ABMG 4020-A	20.0	11.5-16.5							
4.8 +0.08 -0.15	WK-ABMG 4810-A	10.0	1.5-6.0	9.5 ±0.3	2.0	4.9	27	2.78	1320	2000
	WK-ABMG 4812-A	12.0	2.0-8.0							
	WK-ABMG 4814-A	14.0	3.5-9.5							
	WK-ABMG 4816-A	16.0	6.0-12.5							
	WK-ABMG 4818-A	18.0	8.0-14.0							
	WK-ABMG 4820-A	20.0	10.0-16.0							
	WK-ABMG 4822-A	22.0	12.0-18.0							
	WK-ABMG 4824-A	24.0	12.5-19.5							
	WK-ABMG 4827-A	27.0	17.0-23.0							
	WK-ABMG 4830-A	30.0	20.0-25.0							



Alu./Stainless Steel Multi-grip WK-ABMG-B



MATERIAL

BODY: Aluminium

MANDREL: Stainless Steel

FINISH

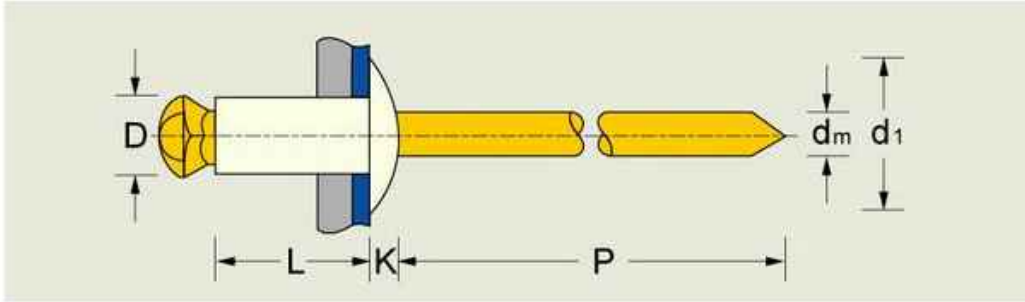
BODY: Polished

MANDREL: Polished

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ABMG 3206-B	6.0	1.0-3.5	6.0 ±0.25	1.4	3.3	27	1.78	680	980
	WK-ABMG 3208-B	8.0	1.0-5.0							
	WK-ABMG 3210-B	10.0	2.5-7.0							
	WK-ABMG 3212-B	12.0	4.5-9.0							
	WK-ABMG 3214-B	14.0	9.0-11.0							
	WK-ABMG 3216-B	16.0	6.5-12.5							
4.0 +0.08 -0.15	WK-ABMG 4006-B	6.0	1.0-3.0	8.0 ±0.3	1.7	4.1	27	2.18	950	1500
	WK-ABMG 4008-B	8.0	1.0-5.0							
	WK-ABMG 4010-B	10.0	1.5-6.5							
	WK-ABMG 4012-B	12.0	3.5-8.5							
	WK-ABMG 4014-B	14.0	5.5-10.5							
	WK-ABMG 4016-B	16.0	6.0-12.5							
	WK-ABMG 4018-B	18.0	9.5-14.5							
	WK-ABMG 4020-B	20.0	11.5-16.5							
4.8 +0.08 -0.15	WK-ABMG 4810-B	10.0	1.5-6.0	9.5 ±0.3	2.0	4.9	27	2.78	1320	2000
	WK-ABMG 4812-B	12.0	2.0-8.0							
	WK-ABMG 4814-B	14.0	3.5-9.5							
	WK-ABMG 4816-B	16.0	6.0-12.5							
	WK-ABMG 4818-B	18.0	8.0-14.0							
	WK-ABMG 4820-B	20.0	10.0-16.0							
	WK-ABMG 4822-B	22.0	12.0-18.0							
	WK-ABMG 4824-B	24.0	12.5-19.5							
	WK-ABMG 4827-B	27.0	17.0-23.0							
	WK-ABMG 4830-B	30.0	20.0-25.0							



Alu./Steel Peel Type WK-ASP



MATERIAL

BODY: Aluminium

MANDREL: Steel

FINISH

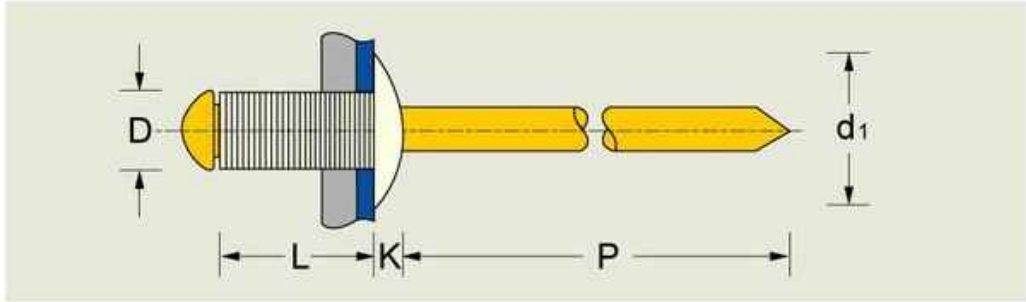
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0.2]	Grip Range	d1	K Max.	Drill Φ	P Min.	dm Ref.	Shear N	Tensile N
3.2 +0.08 -0.10	WK-ASP-3208 WK-ASP-3210 WK-ASP-3212	8.0 10.0 12.0	0.5-1.0 1.0-3.0 3.0-5.0	6.0 ±0.25	1.02	3.4-3.5	27	1.8	800	720
4.0 +0.08 -0.15	WK-ASP-4010 WK-ASP-4012 WK-ASP-4014 WK-ASP-4016 WK-ASP-4020 WK-ASP-4025 WK-ASP-4030	10.0 12.0 14.0 16.0 18.0 20.0 25.0 30.0	1.5-5.0 4.0-6.5 6.0-9.0 8.0-11.0 10.0-13.0 12.0-15.0 15.0-20.0 20.0-25.0	8.0 ±0.3	1.4	4.2-4.3	27	2.2	1270	1160
4.8 +0.08 -0.15	WK-ASP-4810 WK-ASP-4812 WK-ASP-4814 WK-ASP-4816 WK-ASP-4818 WK-ASP-4820 WK-ASP-4822 WK-ASP-4825 WK-ASP-4830 WK-ASP-4835 WK-ASP-4840	10.0 12.0 14.0 16.0 18.0 20.0 22.0 25.0 30.0 35.0 40.0	1.5-4.0 2.0-6.0 4.0-8.0 6.0-9.5 8.0-12.0 10.0-14.0 12.0-16.0 16.0-19.0 19.0-24.0 24.0-29.0 29.0-34.0	9.5 ±0.3	1.5	5.2-5.3	27	2.7	1870	1610



Alu./Steel Grooved WK-ASG



MATERIAL

BODY: 5154 or 5754 Alu. Alloy

MANDREL: Steel

FINISH

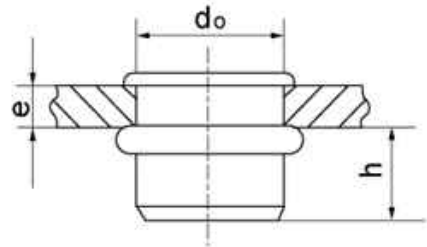
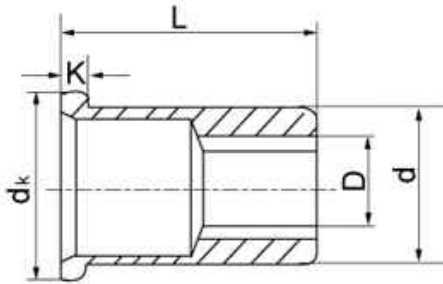
BODY: Polished

MANDREL: Zinc Plated

D	Art. Code	L [+1/-0]mm	Grip Range Max.	Depth Min. mm	d1	K Max.	Hole Size Nom.	P Min.	Shear N	Tensile N
3.2 1.8"	WK-ASG 3210	10.0	6.0	14.0	6.4	1.3	3.6	27	600	980
	WK-ASG 3212	12.0	8.0	16.0	+0.0					
	WK-ASG 3214	14.0	10.0	18.0	-0.6					
4.0 5/32"	WK-ASG 4008	8.0	4.0	13.0	8.0 +0.0 -1.0	1.7	4.4	27	900	1350
	WK-ASG 4010	10.0	6.0	15.0						
	WK-ASG 4012	12.0	8.0	17.0						
	WK-ASG 4014	14.0	10.0	19.0						
	WK-ASG 4016	16.0	12.0	21.0						
	WK-ASG 4018	18.0	14.0	23.0						
4.8 3/16"	WK-ASG 4808	8.0	4.0	14.0	9.5 +0.0 -1.0	2.0	5.3	27	1350	1880
	WK-ASG 4810	10.0	6.0	16.0						
	WK-ASG 4812	12.0	8.0	18.0						
	WK-ASG 4814	14.0	10.0	20.0						
	WK-ASG 4816	16.0	12.0	22.0						
	WK-ASG 4818	18.0	14.0	24.0						
	WK-ASG 4820	20.0	16.0	26.0						
	WK-ASG 4825	25.0	21.0	31.0						
	WK-ASG 4830	30.0	26.0	36.0						



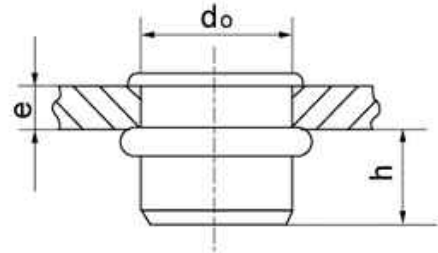
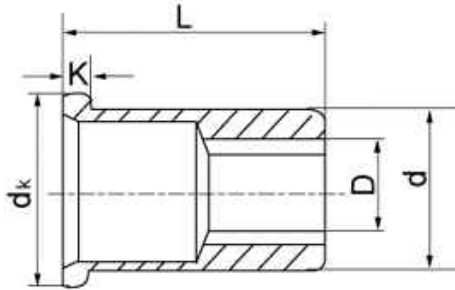
RIVET NUT >> Flat Head WK-PT



SIZE		D	Grip Range e	h Ref.	d0 +0.15 -0.05	d +0.03 -0.20	dk ±0.30	K ±0.20	L ±0.30
WK-PT-M3	M3	M3	0.5-2.0	4.5	5	5	7	0.8	8.8
WK-PT-M4	M4	M4	0.5-2.0	6.5	6	6	9	0.8	10.8
WK-PT-M5	M5	M5	0.5-2.5	8.0	7	7	10	1.0	13.0
WK-PT-M6	M6	M6	0.5-3.0	9.0	9	9	13	1.5	15.0
WK-PT-M8	M8	M8	0.5-3.5	11.5	11	11	15	1.5	18.
WK-PT-M10	M10	M10	0.5-3.5	12.5	13	13	17	1.8	20.3
WK-PT-M12	M12	M12	0.5-3.5	15.5	15	15	19	1.8	24.3



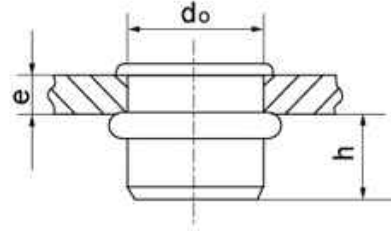
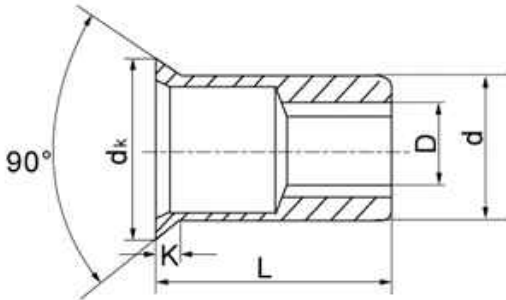
RIVET NUT >> Flat Head WK-PTR



SIZE		D	Grip Range e	h Ref.	d0 +0.15 -0.05	d +0.03 -0.20	dk ±0.30	K ±0.20	L ±0.30
WK-PTR-M3	M3R	M3	0.5-2.0	4.5	5	5	7	0.8	8.8
WK-PTR-M4	M4R	M4	0.5-2.0	6.5	6	6	9	0.8	10.8
WK-PTR-M5	M5R	M5	0.5-2.5	8.0	7	7	10	1.0	13.0
WK-PTR-M6	M6R	M6	0.5-3.0	9.0	9	9	13	1.5	15.0
WK-PTR-M8	M8R	M8	0.5-3.5	11.5	11	11	15	1.5	18.
WK-PTR-M10	M10R	M10	0.5-3.5	12.5	13	13	17	1.8	20.3
WK-PTR-M12	M12R	M12	0.5-3.5	15.5	15	15	19	1.8	24.3



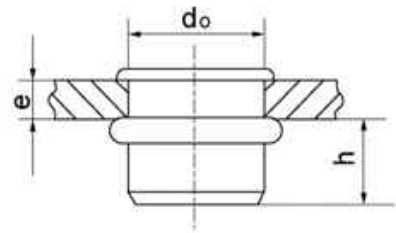
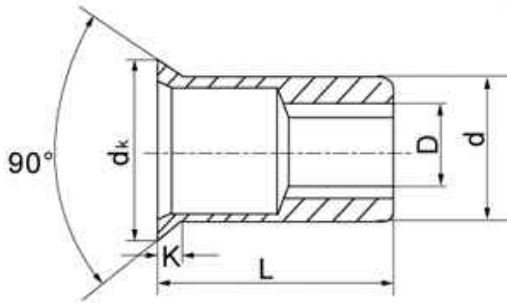
RIVET NUT >> Thin CSK Head WK-XCT



SIZE	D	Grip Range e	h Ref.	d0 +0.15 -0.05	d +0.03 -0.20	dk ±0.30	K ±0.20	L ±0.30
WK-XCT-M3	M3	0.5-2.0	5.0	5	5	5.50	0.35	8.5
WK-XCT-M4	M4	0.5-2.0	6.5	6	6	6.75	0.50	10.0
WK-XCT-M5	M5	0.5-2.5	8.0	7	7	8.00	0.60	12.0
WK-XCT-M6	M6	0.5-3.0	9.5	9	9	10.00	0.60	14.5
WK-XCT-M8	M8	0.5-3.5	10.5	11	11	12.30	0.60	16.5
WK-XCT-M10	M10	0.5-3.5	13.0	13	13	14.50	0.85	19.0
WK-XCT-M12	M12	0.5-3.5	16.0	15	15	16.50	0.85	22.5



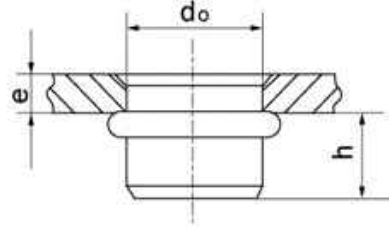
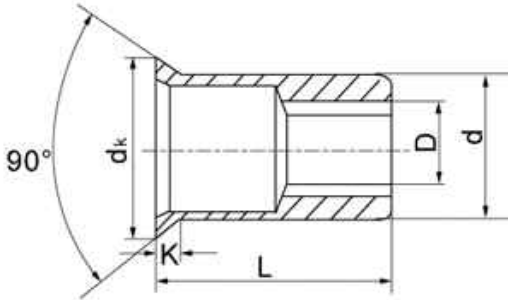
RIVET NUT >> Thin CSK Head WK-XCT-R



SIZE	D	Grip Range e	h Ref.	d0 +0.15 -0.05	d +0.03 -0.20	dk ±0.30	K ±0.20	L ±0.30
WK-XCT-R-M3	M3	0.5-2.0	5.0	5	5	5.50	0.35	8.5
WK-XCT-R-M4	M4	0.5-2.0	6.5	6	6	6.75	0.50	10.0
WK-XCT-R-M5	M5	0.5-2.5	8.0	7	7	8.00	0.60	12.0
WK-XCT-R-M6	M6	0.5-3.0	9.5	9	9	10.00	0.60	14.5
WK-XCT-R-M8	M8	0.5-3.5	10.5	11	11	12.30	0.60	16.5
WK-XCT-R-M10	M10	0.5-3.5	13.0	13	13	14.50	0.85	19.0
WK-XCT-R-M12	M12	0.5-3.5	16.0	15	15	16.50	0.85	22.5



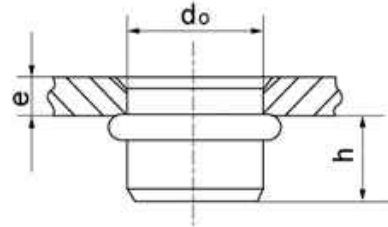
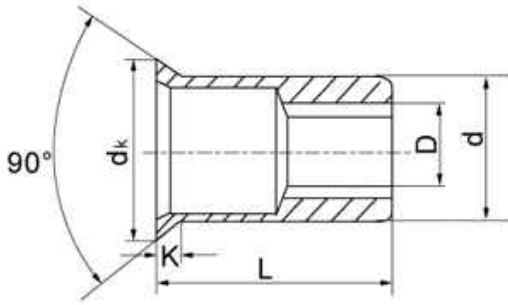
RIVET NUT >> CSK Head WK-CT



SIZE	D	Grip Range e	h Ref.	d0 +0.15 -0.05	d +0.03 -0.20	dk ±0.30	K ±0.20	L ±0.30
WK-CT-M3	M3	1.6-3.5	4.5	5	5	7	0.8	8.8
WK-CT-M4	M4	1.6-3.5	6.0	6	6	9	0.8	10.8
WK-CT-M5	M5	1.6-4.0	8.5	7	7	10	1.0	13.0
WK-CT-M6	M6	1.6-4.5	9.0	9	9	13	1.5	15.0
WK-CT-M8	M8	1.6-5.0	10.0	11	11	15	1.5	18.0
WK-CT-M10	M10	1.6-5.0	11.5	13	13	17	1.8	20.3
WK-CT-M12	M12	1.6-5.0	14.5	15	15	19	1.8	24.3



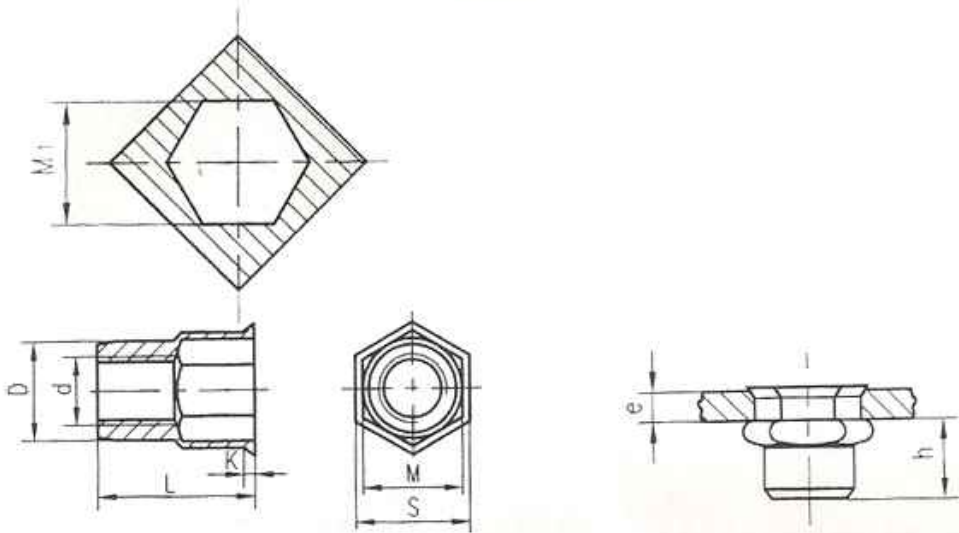
RIVET NUT >> CSK Head WK-CTR



SIZE	D	Grip Range e	h Ref.	d0 +0.15 -0.05	d +0.03 -0.20	dk ±0.30	K ±0.20	L ±0.30
WK-CTR-M3	M3	1.6-3.5	4.5	5	5	7	0.8	8.8
WK-CTR-M4	M4	1.6-3.5	6.0	6	6	9	0.8	10.8
WK-CTR-M5	M5	1.6-4.0	8.5	7	7	10	1.0	13.0
WK-CTR-M6	M6	1.6-4.5	9.0	9	9	13	1.5	15.0
WK-CTR-M8	M8	1.6-5.0	10.0	11	11	15	1.5	18.0
WK-CTR-M10	M10	1.6-5.0	11.5	13	13	17	1.8	20.3
WK-CTR-M12	M12	1.6-5.0	14.5	15	15	19	1.8	24.3



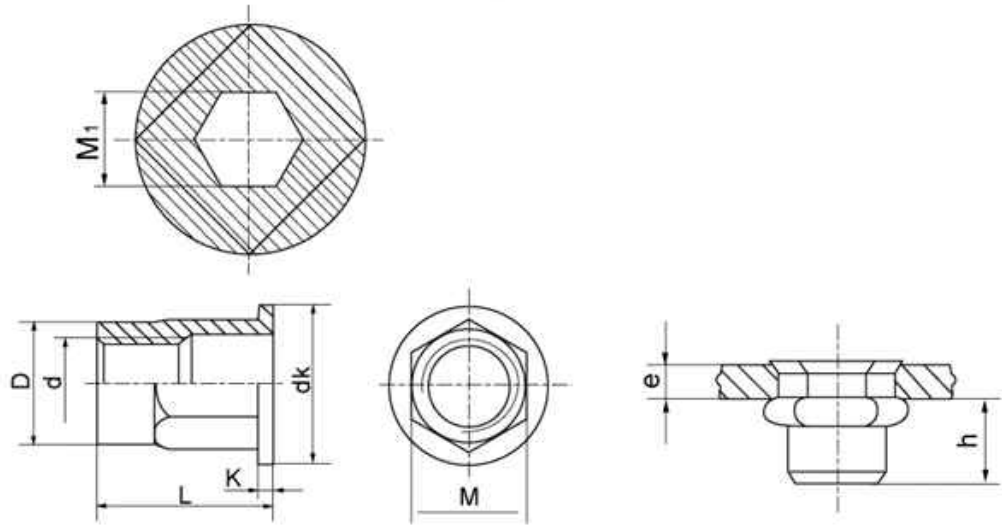
RIVET NUT->> Thin Head Half Hex WK-XBL



SIZE	D	Grip Range e	h Ref.	d0 +0.15 -0.05	d +0.03 -0.20	dk ±0.30	K ±0.20	L ±0.30
WK-XBL-M4	M4	0.5-2.0	6.5	6	6	6.75	0.5	10.0
WK-XBL-M5	M5	0.5-2.5	8.0	7	7	8.0	0.6	12.0
WK-XBL-M6	M6	0.5-3.0	9.5	9	9	10.0	.6	14.5
WK-XBL-M8	M8	0.5-3.5	10.0	11	11	12.3	0.6	16.5
WK-XBL-M10	M10	0.5-3.5	12.5	13	13	14.5	0.85	19.0



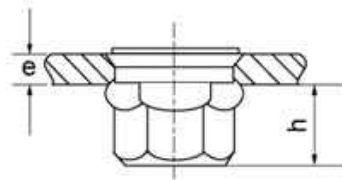
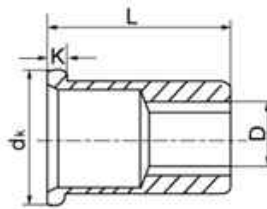
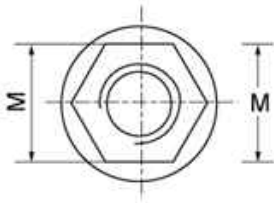
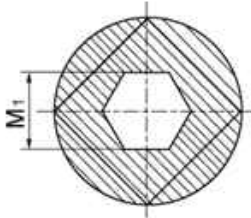
RIVET NUT >> Flat Head Hex WK-PBL



SIZE	D	Grip Range e	h Ref.	d0 +0.15 -0.05	d +0.03 -0.20	dk ±0.30	K ±0.20	L ±0.30
WK-PBL-M4	M4	0.5-2.0	6.5	6	6	9	0.8	10.8
WK-PBL-M5	M5	0.5-3.0	8.0	7	7	10	1.0	13.0
WK-PBL-M6	M6	0.5-3.5	8.5	9	9	13	1.5	15.8
WK-PBL-M8	M8	0.5-3.5	10.5	11	11	15	1.5	18.0
WK-PBL-M10	M10	0.5-3.5	12.0	13	13	17	1.8	20.3



RIVET NUT >> Flat Head Hex WK-PL



SIZE	D	Grip Range e	h Ref.	d0 +0.15 -0.05	d +0.03 -0.20	dk ±0.30	K ±0.20	L ±0.30
WK-PL-M4	M4	0.5-2.5	6.5	6	6	9	0.8	10.8
WK-PL-M5	M5	0.5-3.0	8.0	7	7	10	1.0	13.0
WK-PL-M6	M6	0.5-3.5	8.5	9	9	13	1.5	15.8
WK-PL-M8	M8	0.5-3.5	10.5	11	11	15	1.5	18.0
WK-PL-M10	M10	0.5-3.5	12.0	12	12	17	1.8	20.3
WK-PL-M12	M12	0.5-3.5	16.0	15	15	19	1.8	24.3



RIVET GUN >> WKF-2



Riveting : Φ 2.4-4.8mm
Capable of all materials
Pull force : 1100kg
Stroke : 20mm
Pressure required : Min.0.5Mpa
Weight : 1.6kg



RIVET GUN >> WKF-3



Riveting : $\Phi 3.2-6.4\text{mm}$
Capable of all materials, mainly for S-BOLT
Pull force : 1200kg
Stroke : 26mm
Pressure required : Min. 0.5Mpa
Weight : 1.9kg



RIVET GUN >> WKF-4



Riveting : $\Phi 3.2-6.4\text{mm}$
Capable of all materials, mainly for hem-fix
Pull force : 1600kg
Stroke : 20mm
Pressure required : Min. 0.5Mpa
Weight : 1.9kg



RIVET GUN >> WK-1



Riveting: M4-M12 for steel and aluminium
Riveting: M4-M8 for stainless steel
Pressure required : Min. 0.5Mpa
Weight : 2.3kg